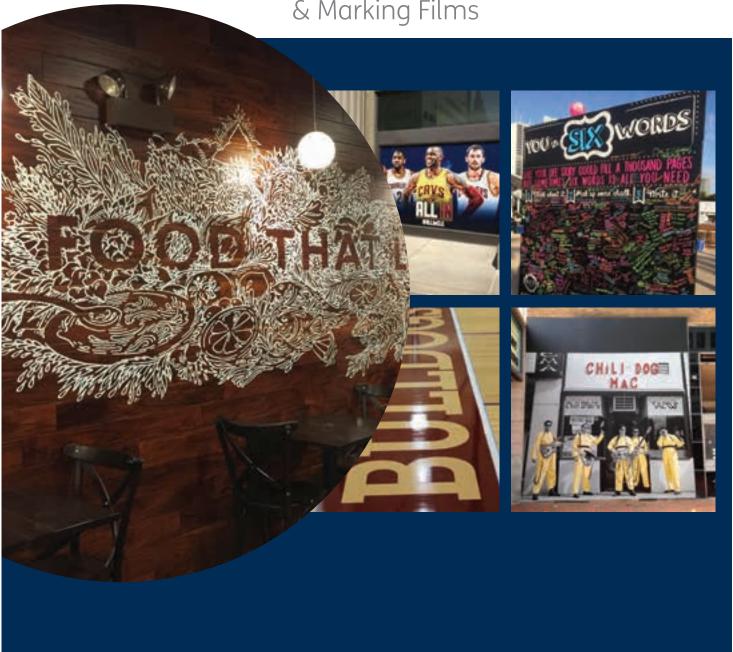






Graphic Idea Book

Digital Media, Multi-Print Media, Overlaminates, Mounting Films & Marking Films



















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All of Mactac's products in one App. Visit the App Store today to download.

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At Mactac, we view our brand through the eyes of our customers.

Mactac, means nothing without the creativity and drive you apply to turn Mactac into your finished product. Your graphics, and our brand live and breathe with every success you enjoy. We are proud to offer our innovation, created with your input and the broadest range of graphics media, laminates and mounting films available:







PERMACOLOR®

PermaGard®

The laminates that created an industry. High-performance, intermediate and economy choices including our revolutionary PERMACOLOR RAYZor™, PERMACOLOR Enhancers, PG7000 Series and innovative ColorGard® LUV 8000 for UV inks.

PermaFlex[®]

High-performance rigid overlaminates for all of your trade show needs - including Lustex, the original luster finish.

PermaPrint®

Intermediate adhesives for both face and back mounting. Same quality standards as the rest of our PERMACOLOR line and a great value.

PermaTrans®

The industry standard for optically clear mounting adhesives.

THERMACOLOR®

A full range of thermal protection films for image protection and encapsulation.

IMAGin®

The complete product family of digital media for graphics production, including Mactac's patented B•free® air-egress technology.

REBEL®

Multi-print and screen print media for economy, intermediate and high-performance applications.

MACmark[®]

11 Unique product lines ranging from economy to high-performance and specialty needs - over 250 color choices in high-performance intermediate, translucent, fluorescent, sparkle metallic, reflective, lustre and TuningFilms.

The **Idea Book** is a reference tool to guide users. The user is responsible for determining the product's suitability, including printability, adhesion and removal characteristics for the application. Please consult the Product Performance Guide at www.mactac.com for the latest, most up-to-date version. If there are any questions about applications and warranties, please contact your Mactac sales representative to discuss your requirements.



Open-Image WarrantySM



Open-Image Warranty is Mactac's way of keeping warranty matters simple. We understand you have many options available for making graphics for an ever-expanding variety of applications. When it comes to making graphics with Mactac's media, you are covered. You make the choice of printer, ink, and laminate or clear coat that are best for your business and Mactac® will be the partner who stands behind you. Yes, we are that confident in our products! Simply provide us with your choices and if we have already tested the combinations you have chosen, you're done. If not, give us a sample of your combination, we'll run a comprehensive series of tests to ensure the combination works and then warrant your application. If we find the combinations are not compatible we'll let you know that too and make alternate recommendations! It's that simple.

Mactac's Open-Image Warranty

You choose the system, we provide the peace of mind.

What makes our warranty unique?

The Open-Image Warranty ties all general Mactac warranties together in a single system to ensure our customers are backed by the most flexible graphics warranty in the industry!

Mactac standard media warranties:

- 1) MACmark® cut vinyl films
- 2) IMAGin® digital media
- 3) **PERMACOLOR®** mounting and laminating films
- 4) REBEL® multi-print media

Mactac application specific warranties:

- 1) Floor Graphics
- 2) Vehicle Wraps

In addition, Mactac partners with most major printer and ink manufacturers to ensure product compatibility. We run meticulous testing on various combinations in order to offer this guarantee of compatibility and durability.

How to Get Help with your Open-Image Warranty questions.

- 1. Your District Sales Manager
- 2. Customer Service at 800-321-8834
- 3. Inside Sales at 866-622-8223
- 4. <u>www.Mactac.com</u> for:
 - Product Performance Guides
 - Technical Assistance Bulletins
 - ICC Profiles
 - Sales Literature
 - Distributor Information
 - Press Releases
 - Partnerships and Warranties
 - What's New from Mactac





IMAGin® the possibilities.

IMAGin wide-format digital media offers material for all your application needs.

Available in widths from 30–64", matte and gloss finishes and permanent or removable adhesive, you can only **IMAGin** what Mactac® has to offer you. Our state-of-the-art manufacturing technology allows us to offer you high-performance acrylic adhesives that perform like no other and our vinyls offer the best printing surface on the market. Our primary digital coating line is fully automated, so no human hand touches your **IMAGin** product until you open the box.



Features and Benefits:

- Full range of widths from 30-64"
- Digital films compatible with a wide range of popular OEM and after-market inks, including latex and UV
- OEM-tested and approved media including HP, VUTEK, Mimaki, Mutoh and many others.
- ICC profiles: More than 1,000 profiles available 24 hours a day, 7 days a week at <u>mactac.com</u>.
- High-gloss finish and bright white face for more vibrant images and less ink consumption.
- Ease of application and sure bond adhesive systems.
- Open-Image WarrantySM system
- A variety of adhesive choices
- Patented B•free® air-egress on select products
- State-of-the-art electronic inspection for inline manufacturing defect detection











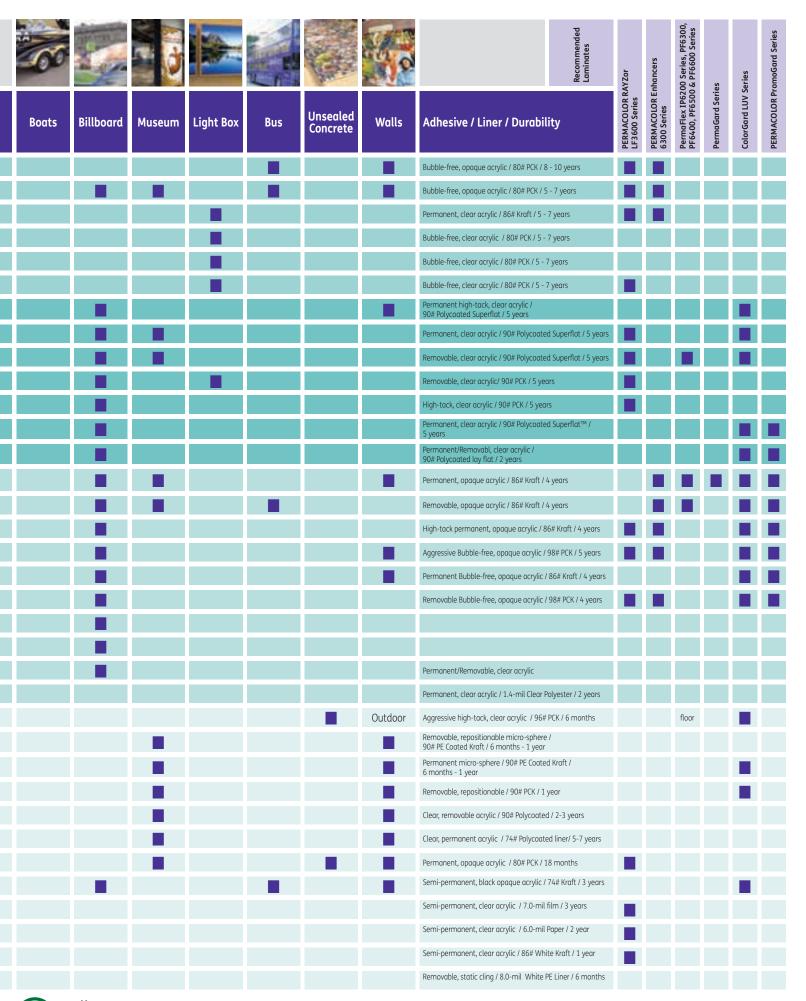








www.steadfastpaper.com Authorized Distributor		by	MACtac° Digital Imaging Media		~		1		
		Product Series	Description	Windows	Indoor Floors	Point- of-pur- chase/ Indoor	Trade Show	Full & Partial Fleet Wraps	Full & Partial Vehicle Wraps
High-Performanc	e	B•free® Gruv™ - GVC929BFD	2.0-mil gloss white highly conformable vinyl						
Ink jet Media		B•free Gruv- GV729BFD	2.7-mil gloss white high-performance vinyl					Partial	Partial
		JT5728P	3.1-mil translucent vinyl						
		B•free JT5796MBF	3.1-mil frosted translucent vinyl						
		B•free JT5798MBF	3.1-mil dusted translucent vinyl						
		B•free JT5999MBF	3.1-mil gloss clear vinyl						
		REBEL®X - RB528H	4.0-mil matte white vinyl						
	_	REBEL - RB528P/529P*	4.0-mil matte/gloss white vinyl						
	Multi-Print Media	REBEL - RB528R/529R*	4.0-mil matte/gloss white vinyl						
	rint A	REBEL - RB599R	4.0-mil gloss clear vinyl						
	ılti-P	REBEL - RB599H	4.0-mil gloss clear vinyl						
ntermediate	ž	REBEL - RB428P/429P*	4.0-mil matte/gloss white vinyl						
nk jet Media		REBEL - RB228P/228R	3.4-mil matte white vinyl						
		JT5829P/5828P	3.7-mil gloss/matte white intermediate vinyl						
		JT5829R/5828R	3.7-mil gloss/matte white intermediate vinyl						
		JT5828HTO	3.7-mil matte white intermediate vinyl		Carpet				
		B•free Gruv - GVC529BFD	3.0-mil gloss white intermediate vinyl						
		B•free Gruv - GV428BFD/429BFD	3.0-mil matte/gloss white intermediate vinyl						
		B•free Gruv - GV429R	3.0-mil gloss white intermediate vinyl						
		PVG828P/829P	3.9-mil matte/gloss white, calendered PVC film						
		PVG828R/829R	3.9-mil matte/gloss white, calendered PVC film						
		JT828P/829P/899R	3.1-mil matte/gloss white, 3.1-mil clear, calendered PVC film						
		IMAGin Verde™ - VM3209R	2.0-mil gloss clear polyester						
pecialty		StreetRap™ - STR328	3.2-mil matte white vinyl						
nk jet Media		wallNOODLE® - WN628	6.0-mil matte white semi-rigid vinyl						
		wallNOODLE Permanent	6.0-mil matte white semi-rigid vinyl	_					
		IMAGin ROODLE™ - RO628	6.0-mil matte white semi-rigid vinyl						
		IMAGin DecoFresco™	8.0-mil textured vinyl			-			
		IMAGin DecoMural™	8.0-mil woven canvas textured vinyl			-			
		RoughRAP® - RR100	2.1-mil gloss white highly conformable vinyl	_					
		IMAGin DigiTrans™ - JDT429	4.0-mil gloss white transit vinyl				_	Partial Decals	Partial Decals
		WindowView® - WV159	8.0-mil white perforated vinyl, 50 percent perforated						Window
		WindowView - WV139	6.0-mil white perforated vinyl, 30 percent perforated						Window
		WindowView - WV129	6.0-mil white perforated vinyl, 40 percent perforated						Window
		WindowView Cling - WVC109/199	Opaque white/Clear Static Cling Vinyl						Window









High-Performance Solvent-Based, UV Cured Ink jet Media







Durability Finish

GLOSS finish **Adhesive**

Special Features







GVC929BFD Gloss White Full Wrap Media

Media: 2.0-mil Gloss White, Soft Cast PVC Film Adhesive: Air-egress, Quick-building, Permanent,

Opaque, Acrylic Pressure-sensitive

Liner: 98# Polycoated Liner

Features and Benefits:

- Nine year outdoor durability
- Air-egress allows for bubble-free applications
- Repositionable permanent, opaque, solvent-based acrylic adhesive
- Superior print quality for vibrant images
- Screen printable with lay-flat liner

Typical Uses:

- Vehicle wraps
- · Long-term indoor and outdoor signage
- · Vehicle wraps

Use with:

- PERMACOLOR® RAYZor™ pg 32
- PERMACOLOR Enhancers pg 33



Physical Properties		Typical Values
Peel Adhesion , lb./in. 180° on Glass	- 15 min - 24 hr	1.8 2.3
Quick Tack on Glass, lb./ir	2.0	
Dimensional Stability (sh 48 hours @ 158°F (70°C)	max 0.1	
Temperature Ranges Minimum Application End Use:	55°F (+12°C) -50° to 225°F (-48° to 107°C)	

Two years from D.O.M when stored at 60/77°F (15-25°C) and 50% relative humidity in the original packaging.

Stock No.	Roll Width x Length	Weight: Pounds
GVC929BFDW	54 54" x 150'	40



Durability Finish GLOSS finish **Adhesive** Permanent

air egress

CURVED surface

Special Features

GV729BFD Gloss White Partial Wrap Media

Media: 2.8-mil Gloss White, Soft Calendered PVC Film

Adhesive: Air-egress Quick-building, Permanent, Opaque, Acrylic Pressure-sensitive

Liner: 98# Polycoated Liner

Features and Benefits:

- · Seven year outdoor durability
- · Air-egress adhesive for fast bubble-free application

Typical Uses:

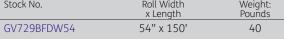
- Advertising & promotional application
- Long-term indoor & outdoor signage
- Partial vehicle wraps

Use with:

• PERMACOLOR RAYZor - pg 32



	 <u> </u>	 	
Stock No.	Roll Width		Weight:





High-Performance Solvent-Based, UV Cured Ink jet Media



JT5728P Matte White Backlit Media

Media: 3.1-mil Translucent, Matte White Vinyl

Adhesive: Permanent, Clear, Acrylic Pressure-sensitive

Liner: 86# Kraft Liner

Features and Benefits:

- Seven year outdoor durability
- Permanent, solvent-based acrylic adhesive
- Matte white finish provides excellent ink anchorage.

Typical Uses:

- Illuminated signs
- Light boxes

Physical Properties	Typical Values			
Peel Adhesion , lb./in. 180° on Glass	- 24 hr 4.1-5.9			
Quick Tack on Glass, lb./in2	4.3-6.2			
Dimensional Stability (shrir 48 hours @ 158°F (70°C)	nkage), % max 0.2			
Temperature Ranges Minimum Application: End Use:	50°F (+10°C) -40° to 194°F (-40° to 90°C)			
Shelf Life: Two years from D.O.M when stored at 60/77°F (15-25°C) and 50% relative humidity in the original packaging.				

Stock No.	Roll Width x Length	Weight: Pounds
JX5728P	54" x 164'	47







<u>Durability</u>



Finish

MATTE finish

Adhesive

Permanent

Special Features

FLAT surface

JT5796MBF Frosted

Media: 3.1-mil Translucent, Matte Frosted Polymeric PVC Film

Adhesive: Air-egress, Micro-structured, Repositionable Permanent, Clear Acrylic

cicui Aciyiic

Liner: 80# Polycoated, Layflat Liner

Features and Benefits:

- Frosted translucent facestock for etched glass look
- Micro-structured adhesive for dry applications on windows eliminates the messy clean up of wet-application fluids.
- · Reverse printable to be read through glass

Typical Uses:

- Window graphics
- Light boxes
- Use MACmark® 700 Series if application is for unprinted décor graphics

ic PVC Film able Permanent,	BUBBLE FREE DIGITAL MEDIA WINDOW FILMS
Physical Properties	Typical Values

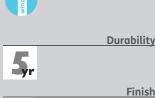
Physical Properties		Typical Values
Peel Adhesion , lb./in. 180° on Glass	- 24 hours	3.1-3.7
Quick Tack on Glass, lb	./in2	4.4-5.6
Dimensional Stability (shrinkage) , % 48 hours @ 158°F (70°C)		max 0.2
Temperature Ranges Minimum Application: End Use:		50°F (+10°C) -40° to 194°F (-40° to 90°C)

Shelf Life

Two years from D.O.M when stored at 60/77°F (15-25°C) and 50% relative humidity in the original packaging.

Stock No.	Roll Width x Length	Weight: Pounds
JJ5796MBF	54" x 82'	24
JX5796MBF	54" x 164'	47







Permanent

Adhesive

air egress

Special Features





Authorized Distributor





High-Performance Solvent-Based, UV Cured Ink jet Media





Durability



Finish



Adhesive



Special Features



JT5798MBF Dusted

Media: 3.1-mil Translucent, Matte, Dusted Polymeric PVC Film

Adhesive: Air-egress, Micro-structured, Repositionable,

Permanent, Clear Acrylic

Liner: 80# Polycoated, Layflat Liner

Features and Benefits:

- · Dusted translucent facestock for etched glass look
- Micro-structured adhesive for dry applications on windows eliminates the messy clean up of wet-application fluids
- Reverse printable to be read through glass

Typical Uses:

- · Window graphics
- Light boxes
- Use MACmark® 700 Series if application is for unprinted décor graphics



WINDOW FILMS

Physical Properties		Typical Values
Peel Adhesion , lb./in. 180° on Glass	- 24 hr	3.1-3.7
Quick Tack on Glass, lb./in2		4.4-5.6
Dimensional Stability (shrir 48 hours @ 158°F (70°C)	max 0.2	
Temperature Ranges		50°E (+10°C)

Minimum Application: **50°F** (+10°C) End Use: -40° to 194°F (-40° to 90°C)

Shelf Life:

Two years from D.O.M when stored at $60/77^{\circ}F$ (15-25°C) and 50% relative humidity in the original packaging.

Stock No.	Roll Width x Length	Weight: Pounds
JJ5798MBF	54" x 82'	24
JX5798MBF	54" x 164'	47





GLOSS

finish

Durability **Finish**

게 많사면

Adhesive Permanent air egress

Special Features

JT5999MBF Clear

Media: 3.1-mil Gloss, Clear Polymeric PVC Film

Adhesive: Air-egress, Micro-structured, Repositionable,

Permanent, Clear Acrylic

Liner: 80# Polycoated, Layflat liner

Features and Benefits:

- Gloss clear facestock
- Micro-structured adhesive for dry applications on windows eliminates the messy clean up of wet-application fluids
- Reverse printable to be read through glass

Typical Uses:

· Window Graphics

Tip:

· Not recommended for signs which will be handled extensively. Use IMAGin® Verde™ VM3209R, IMAGin JT5999R or REBEL® RB599R for best results



Physical Properties	Typical Values
Peel Adhesion , lb./in. 180° on Glass - 24 hr	3.1-3.7
Quick Tack on Glass, lb./in2	4.4-5.6
Dimensional Stability (shrinkage) , % 48 hours @ 158°F (70°C)	max 0.2
Temperature Ranges Minimum Application: End Use:	50°F (+10°C) -40° to 194°F (-40° to 90°C)
Shelf Life:	

Two years from D.O.M when stored at $60/77^{\circ}F$ (15-25°C) and 50% relative humidity in the original packaging.

Stock No.	Roll Width x Length	Weight: Pounds
JJ5999MBF JX5999MBF	54" x 82' 54" x 164'	24 47



Intermediate Solvent-Based, UV Cured Ink jet Media



JT5829P Gloss White | JT5828P Matte White

Media: 3.7-mil Soft Calendered PVC Films

Adhesive: Permanent, Clear, Acrylic Pressure-sensitive

Liner: 86# Kraft Liner

Features and Benefits:

- 3.7-mil matte/gloss white vinyl
- Four year outdoor durability
- Permanent, opaque, solvent-based acrylic adhesive
- Bright white face offers truer vibrant colors

Typical Uses:

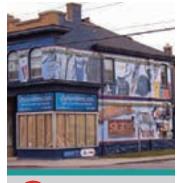
- Medium-term indoor/outdoor advertising & promotions
- Arena graphics & transit applications

Use with:

- PERMACOLOR® Enhancers pg 33
- ColorGard® LUV Series pg 34

Physical Properties		JT5828P Typical Values	JT582P Typical Values	
Peel Adhesion , lb./in. 180° on Glass	- 24 hr	3.4-5.7	3.7-6.0	
Quick Tack on Glass, lb./in2		2.5-3.9	2.8-3.9	
Dimensional Stability (shri 48 hours @ 158°F (70°C)	nkage), %	max 1.0		
Temperature Ranges Minimum Application: End Use:		50°F (+10°C) -5 (-20° to 70°C)	5° to 158°F	
Shelf Life: Two years from D.O.M when stored at 60/77°F (15-25°C) and 50% relative humidity in the original packaging.				

Stock No.	Roll Width x Length	Weight: Pounds
JX5828P	54" x 164'	47
JX5829P	54" x 164'	47





Durability



Finish

MATTE GLOSS finish

Adhesive



Special Features



FLAT surface

JT5829R Gloss White | JT5828R Matte White

Media: 3.7-mil Soft Calendered PVC Films

Adhesive: Removable, Clear, Acrylic Pressure-sensitive

Liner: 86# Kraft Liner

Features and Benefits:

- · Four year outdoor durability
- Removable, opaque, solvent-based acrylic adhesive for ease of application
- Bright white face offers truer vibrant colors

Typical Uses:

- Billboards & Decals
- Medium-term outdoor signage advertising & promotions
- · Floor graphics
- Transit graphics

Use with:

- PERMACOLOR Enhancers pg 33
- ColorGard LUV Series pg 34
- PermaFlex® IP6200 & PF6300^ pgs 37-38

Physical Properties	Typical Values
Peel Adhesion , lb./in. 180° on Stainless Steel - 24 hr	0.6-1.6
Quick Tack on SS, lb./in2	0.5-1.3
Dimensional Stability (shrinkage), %	
48 hours @ 158°F (70°C)	max 0.5

Shelf Life

Two years from D.O.M when stored at $60/77^{\circ}F$ (15-25°C) and 50% relative humidity in the original packaging.

Stock No.	Roll Width x Length	Weight: Pounds
JX5828R	54" x 164'	47
JX5829R	54" x 164'	47

Meets OSHA Standards for slip resistance, recommended for dry floors, wet surfaces & handicap accessible routes. See Performance Guides for more information.











Finish

MATTE GLOSS finish

Adhesive



Special Features









Intermediate Solvent-Based, UV Cured Ink jet Media





Durability

Finish

MATTE finish

Adhesive

ULTRA Permanent

Special Features





JT5828HTO Matte White

Media: 3.7-mil Soft Calendered PVC Film

Adhesive: High-tack, Permanent, Opaque, Solvent-based

Acrylic Pressure-sensitive Liner: 86# Kraft Liner

Features and Benefits:

- · 3.7-mil matte white vinyl
- Four year outdoor durability
- · Special high-tack, opaque, solvent-based adhesive for difficult applications
- Brilliant white face for truer, brighter colors

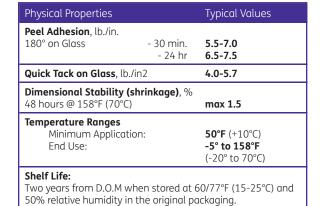
Typical Uses:

- Carpet graphics
- Tri-vision billboards
- · Medium-term outdoor advertising
- Low surface energy substrates

Use with:

- · ColorGard® LUV Series pg 34
- PermaFlex® IP6200 & PF6300^ pgs 37-38

MA	Gi	n	5828	4	ľ	N
	by M	ACtac°	5			v



Stock No.	Roll Width x Length	Weight: Pounds
JX5828HTO	54" x 164'	47







Durability



Finish GLOSS finish

Adhesive Permanent air egress

Special Features

FLAT surface

GV529BFD Gloss White

Media: 3.0-mil Soft calendered PVC film

Adhesive: Air-egress, Quick-building, Permanent, Opaque, Acrylic Pressure-sensitive

Liner: 98# Polycoated liner

Features and Benefits:

- 3.0-mil gloss white PVC
- · Eco-solvent, solvent and UV-cured ink jet printing
- Air-egress adhesive for faster application times
- · Five year outdoor durability

Typical Uses:

- Flat or simple curved surfaces
- Indoor and outdoor signage
- Displays, tradeshows and point-of-purchase.

Use with:

- PERMACOLOR® RAYZor™ pg 32
- ColorGard LUV Series pg 34



Physical Properties		Typical Values
Peel Adhesion , lb./in. 180° on Stainless Steel	- 30 min. - 24 hr	2.9 4.0
Quick Tack on SS, lb./in2		4.6
Dimensional Stability (s 48 hours @ 158°F (70°C)	hrinkage), %	max 0.8
Temperature Ranges Minimum Application End Use:	on:	50°F (+10°C) - 40° to 180°F

Stock No.	Roll Width	Weight:
	x Length	Pounds
GV529BFDW54	54" x 150'	40

Two years from D.O.M when stored at 60/77°F (15-25°C) and



Intermediate Solvent-Based, UV Cured Ink jet Media



GV429R Gloss White

Media: 3.0-mil Vinyl

Adhesive: Air-egress, Removable Opaque, Pressure-sensitive

Liner: 98# Moisture-stable Polycoated Paper Liner



Features and Benefits:

- 3.0-mil gloss white PVC
- B•free® air-egress for easy installation
- Bright white face for excellent color fidelity
- Up to one year removability and four year unprinted outdoor life

Typical Uses:

- Wall graphics
- Indoor and outdoor signage
- · Displays, tradeshow, point-of-purchase

Use with:

- PERMACOLOR® RAYZor™ pg 32
- ColorGard® LUV Series pg 34

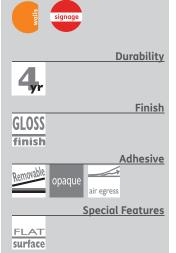
Physical P	roperties		Typical Values
180° on Gl	sion , lb./in. ass ainless Steel	- 24 hr - 24 hr	1.6 1.2
Quick Tack on Glass, II on Stainles			1.0 0.9
	nal Stability (shrin 158°F (70°C)	kage), %	max 0.5
	ure Ranges num Application: Jse:		50°F (+10°C) -40° to 158°F (-40° to 70°C)
Shelf Life:			

Shelf Life:

Two years from D.O.M when stored at 60/77°F (15-25°C) and 50% relative humidity in the original packaging.

Stock No.	Roll Width x Length	Weight: Pounds	
GV429RW54L150	54" x 150'	40	





GV429P Gloss White | GV428P Matte White

Media: 3.2-mil Soft Calendered PVC Film

Adhesive: Air-egress, Permanent, Opaque, Acrylic Pressure-sensitive

Liner: 98# Polycoated Liner

Features and Benefits:

- 4.0-mil gloss white PVC
- B•free® air-egress for easy installation
- · Bright white face for excellent color fidelity
- Solvent and UV printable
- Up to one year removability and four year unprinted outdoor life

Typical Uses:

- Wall Graphics
- · Indoor and outdoor signage
- Displays, tradeshow, point-of-purchase

Use with:

- PERMACOLOR RAYZor pg 32
- ColorGard LUV Series pg 34
- PERMACOLOR PromoGard™ pgs 35

Physical Properties	Typical Values
Peel Adhesion , lb./in. 180° on Stainless Steel - 3	30 min. 4.6 - 24 hr 5.0
Quick Tack on Stainless Steel, lb./in2	3.5
Dimensional Stability (shrink 48 hours @ 158°F (70°C)	kage), % max 1.0
Temperature Ranges Minimum Application: End Use:	50°F (+10°C) -40° to 158°F (-40° to 70°C)

Stock No.	Roll Width x Length	Weight: Pounds
GV428PW54L150 - matte	54" x 150'	40
GV429PW54L150 - aloss	54" x 150'	40









Intermediate Solvent-Based, UV Cured Ink jet Media







Durability



Finish

GLOSS MATTE finish finish

Adhesive

Gray Adhesive

Permanent

Special Features

FLAT surface

PVG828P Matte White PVG829P Gloss White

Media: 3.9-mil Soft Calendared PVC Film Adhesive: Gray, Opaque Permanent, Acrylic

Liner: 74# Kraft Liner

Features and Benefits:

- Up to four year outdoor durability with or without laminate
- Solvent, Eco-solvent, Latex and UV printable
- Backed by Mactac's trusted Open Image Warranty™

Typical Uses:

- Promotional signage
- · General purpose

Use with:

PERMACOLOR® PromoGard™ - pg 35



Physical Properties		Typical Values
Peel Adhesion , lb./in. 180° on Glass	- 24 hr.	3.0
Quick Tack on Glass, lb./in2	2	2.0
Dimensional Stability (shri 48 hours @ 158°F (70°C)	inkage), %	max 1.0
Temperature Ranges Minimum Application: End Use:		50°F (+10°C) -5° to 158°F (-20° to 70°C)
Shelf Life: Two years from D.O.M wher 50% relative humidity in the		

Stock No. PVG828P	Stock No. PVG829P	Roll Width x Length	
	PVG829PW54L150 PVG829PW64L150		43 46







Finish GLOSS MATTE finish finish **Adhesive**

Adhesive **Special Features**

> FLAT surface

PVG828R Matte White PVG829R Gloss White

Media: 3.9-mil Soft Calendared PVC Film Adhesive: Gray, Opaque Removable, Acrylic

Liner: 74# Kraft Liner

Features and Benefits:

- Up to four year outdoor durability with or without
- Solvent, eco-solvent, latex and UV printable
- · Backed by Mactac's trusted Open-Image WarrantySM

Typical Uses:

- · Promotional signage
- General purpose

Use with:

• PERMACOLOR PromoGard - pg 35



Physical Properties		Typical Values	
Peel Adhesion , lb./in. 180° on Glass	- 24 hr	0.8	
Quick Tack on SS, lb./in2		0.9	
Dimensional Stability (shrinkage) , % 48 hours @ 158°F (70°C)			
	iikugej, 70	max 1.0	
		50°F (+10°C) -5° to 158°F (-20° to 70°C)	

Stock No.	Stock No.	Roll Width	
PVG828R	PVG829R	x Length	
DV/C828DV//5/J 150	D\/C220D\\/5/J 150	5/." v 150'	/. 2

PVG828RW64L150 PVG829RW64L150 64" x 150' 46

Two years from D.O.M when stored at 60/77°F (15-25°C) and



Intermediate Solvent-Based, UV Cured Ink jet Media



Reliable Reptile

JT828P Matte White JT829P Gloss White JT899R Clear

PrintVinvl

Media: 3.1-mil Soft Calendered PVC Films

Adhesive: Clear Permanent Acrylic or Clear Removable Acrylic

Liner: 74# Kraft Liner

Features and Benefits:

- Up to four year outdoor durability
- Permanent/Removable, clear, acrylic adhesive

Typical Uses:

- General purpose indoor signage
- Outdoor advertising and promotion on flat or slightly curved surfaces

Use with:

- ColorGard® LUV Series pg 34
- PERMACOLOR® PromoGard™ pq 35

Physical Properties		Typical Value 828P/829P	s 899R
Peel Adhesion , lb./in. 180° on Glass	- 24 hr	3.4-5.2	0.5 - 1.6
Quick Tack on SS, lb./in2		2.5-3.9	0.7 – 0.8
Dimensional Stability (shri i 48 hours @ 158°F (70°C)	nkage), %	max 1.0	max 1.0
Temperature Ranges Minimum Application: End Use:		50°F (+10°C) -5° to 158°F (-	-20° to 70°C)

Shelf Life:

Two years from D.O.M when stored at 60/77°F (15-25°C) and 50% relative humidity in the original packaging.

Stock No. JT828P - permanent	Stock No. JT829P - permanent	Stock No. JT899R - removable	Roll Width x Length	Weight: Pounds
JT828PW30L150*	JT829PW30L150*	JT899RW30L150*	30" x 150'	26
JT828PW54L150	JT829PW54L150	JT899RW54L150	54" x 150'	43
JT828PW64L150	JT829PW64L150	JT829RW64L150	64" x 150'	46

* 2 Roll Minimum



VM3209R Gloss Clear

Media: 2.0-mil Scratch-Resistant Polyester

Adhesive: Optically Clear Removable

Liner: Glass-smooth Polyester Release Liner

Features and Benefits:

- 100% chlorine, phthalate and vinyl-free
- Topcoated especially for wide-format UV
- · UV Printable only
- Scratch resistant
- Optically clear
- REACH compliant

Typical Uses:

- Indoor and outdoor window signage
- Point of purchase displays
- Flat and slightly curved surfaces

•	V

IMAGin[®]

Physical Properties		Typical Values
Thickness , inches (μm) Film		2.0-mils
Peel Adhesion , lb./in. 180° on Glass	- 24 hr	<u><</u> 0.7
Temperature Ranges Minimum Application: End Use:		40°F (+5°C) -40° to 212°F (-40° to 100°C)
Shelf Life: Two years from D.O.M.when	stored at 6	50/77°F (15-25°C) and

Stock No.	Roll Width x Length	Weight: Pounds
VM3209RW60L164	60" x 164'	52

50% relative humidity in the original packaging.



FLAT

surface













Durability

Finish

MATTE finish

Adhesive

opaque



Special Features



STR328 Matte White

Media: 3.4-mil Vinyl

Adhesive: Aggressive High-tack Liner: 90# SuperFlat™ Liner

Features and Benefits:

- · Great adhesion to unsealed concrete or asphalt surfaces
- · Eco-solvent, solvent, UV ink jet, latex and screen printable
- Matte facestock provides superior printability

Typical Uses:

- · Retail outlets
- Trade shows
- · Sports venues
- · Convention Centers

Use with:

- PERMACOLOR FloorGRIP™ PF6600 only pg. 38
- ^ Meets NFSI/ANSI Standards for slip resistance, recommended for outdoor, dry floors, wet surfaces & handicap accessible routes. See Performance Guides for more information.



Physical Properties		Typical Values
Peel Adhesion , lb./in. 180° on Stainless Steel	- 30 min - 24 hr	7.0 8.0
Quick Tack on SS, lb./in2		7.5
Dimensional Stability (shrinkage) , % 48 hours @ 158°F (70°C)		
48 nours @ 158°F (70°C)		max 0.05

Shelf Life:

Two years from D.O.M when stored at 60/77°F (15-25°C) and 50% relative humidity in the original packaging.

Stock No.	Roll Width x Length	Weight: Pounds
STR328W54	54" x 150'	45
STR328L100	54" x 100'	40











Finish

MATTE finish

Adhesive



Special Features







WN628 Matte White

Media: 6.0-mil Semi-rigid Calendered PVC Film

Adhesive: Ultra Removable and Repositionable,

Microsphere Acrylic

Liner: 90# SuperFlat™ Liner

Features and Benefits:

- Easily applied and removed from most interior wall surfaces
- · Matte facestock provides superior printability
- Available on 6" cores
- · Meets the flame spread and smoke density specifications for ASTM E84, ANSI/NFPA/IFC - Class A

Typical Uses:

- Short-term (six months to one year) indoor wall graphics
- Designed for smooth, flat surfaces

Tip:

- · Lamination is NOT recommended.
- · Print to edge only with latex and offset inks.



Physical Properties Typical Values Peel Adhesion, lb./in. 180° on Stainless Steel - 24 hr 0.85 Quick Tack on SS, lb./in2 0.80 Dimensional Stability (shrinkage), % 48 hours @ 158°F (70°C) 0.40 0.20 **Temperature Ranges** Minimum Application: **50°F** (+10°C) End Use: -20° to 158°F (-6° to 70°C) **Shelf Life:**

Stock No.	Roll Width	Weight:
	x Length	Pounds
WN628W54	54" x 100'	44
WN628W60	60" x 100'	50
Custom Sizes		
WN628W546SL	54" x up to 750'	na
WN62738	27" x 38" Sheets	40

Two years from D.O.M when stored at $60/77^{\circ}F$ (15-25°C) and





PN628 Matte White

Media: 6.0-mil Vinyl

Adhesive: Clear, Permanent Acrylic

Liner: 90# Polycoated

Features and Benefits:

- 6.0-mil matte white semi-rigid facestock
- · Thick face is easy to install, even without a laminate
- · Designed for smooth, flat surfaces
- Meets the flame spread and smoke density specifications for ASTM E84, ANSI/NFPA/IFC - Class A

Typical Uses:

- · Wall graphics
- Signage
- Decals
- Barrier graphics

Use with:

- ColorGard® LUV Series pg 34
- PERMACOLOR® PromoGard™ PG7000 pg 35, if desired.





Physical Properties		Typical Values
Peel Adhesion , lb./in. 180° on Stainless Steel	- 24 hr	5.3
Quick Tack on SS, lb./in2		2.3
Dimensional Stability (shrin 48 hours @ 158°F (70°C)	nkage) , % MD CD	0.20 0.10
Temperature Ranges Minimum Application: End Use:		-40°F (-40°C) -40° to 180°F (-40° to 82°C)
Shelf Life:		

Stock No.	Roll Width	Weight:
	x Length	Pounds
PN628W54L100	54" x 100'	45

Two years from D.O.M when stored at 60/77°F (15-25°C) and

50% relative humidity in the original packaging.





Durability

MATTE

Finish

finish

Adhesive

Permanent

Special Features







RO628 Matte White

Media: 6.0-mil Vinyl

Adhesive: Robust, Clear Removable

Liner: 90# SuperFlat™ Polycoated Release Liner

Features and Benefits:

- ROODLE meets the flame spread and smoke density specifications for ANSI/NFPA - Class A and IBC - Class A
- Thick face makes ROODLE easy to install, even without a laminate
- Removable for up to two years from most well maintained substrates
- Solvent, eco-solvent, latex, and UV wide-format, as well as for screen printing

Typical Uses:

- Wall murals
- · Decals
- Point-of-purchase displays

Use with:

- PERMACOLOR LUV Series pg 34
- PERMACOLOR PromoGard PG7000 Series pg 35





Physical Properties		Typical Values
Peel Adhesion , lb./in. 180° on Stainless Steel	- 24 hr	2.1
Quick Tack on SS, lb./in2		2.1
Dimensional Stability (shr	inkage), %	
48 hours @ 158°F (70°C)	MD	0.40
	CD	0.20
Temperature Ranges		

50°F (+10°C) Minimum Application: End Use: -40° to 180°F (-40° to 82°C)

Shelf Life:

Two years from D.O.M when stored at 60/77°F (15-25°C) and 50% relative humidity in the original packaging.

Stock No.	Roll Width x Length	Weight: Pounds
RO628W54L100	54" x 100'	44
RO628W60L100	60" x 100'	49









Durability



Finish

MATTE finish

Adhesive



Special Features



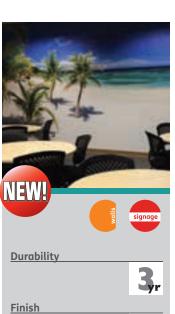












Adhesive

Special Features

DF052 Textured White

Media: 8.0-mil Vinyl

Adhesive: Clear, Removable Acrylic **Liner:** 90# Polycoated Release Liner

Features and Benefits:

- UV Ink jet, latex and solvent printable
- 2-3 Year indoor durability
- Meets the flame spread and smoke density specifications for ASTM E84, ANSI/NFPA/IFC - Class A

Typical Uses:

- · Hospitality décor
- · High-end retail
- · Home décor
- · General uplifting
- · Museum exhibits
- · Trade shows

TEXTURED

finish

surface



Physical Properties	Typical Values
Peel Adhesion , lb./in. 180° on Stainless Steel - 24 hr	2.1
Quick Tack on SS, lb./in2	2.1
Dimensional Stability (shrinkage), %	
48 hours @ 158°F (70°C)	max 0.5
Temperature Ranges Minimum Application: End Use:	50°F (+10°C) -4° to 160°F (-20° to 70°C)

100 years from D.O.M when stored at 607/7° (15-25°C) and 50% relative humidity in the original packaging.

Stock No.	Roll Width	Weight:
	x Length	Pounds
DF052W54L100	54" x 100'	48



DM032 Woven Canvas Textured White

Media: 8.0-mil Woven Textured Vinyl Adhesive: Clear Removable Acrylic Liner: 90# Polycoated Release Liner



- UV Ink jet, latex and solvent printable
- 2-3 Year Indoor durability
- Meets the flame spread and smoke density specifications for ASTM E84, ANSI/NFPA/IFC - Class A

Typical Uses:

- Hospitality décor
- · High-end retail
- · Home décor
- · General uplifting
- · Museum exhibits
- · Trade shows



Physical Properties	Typical Values
Peel Adhesion , lb./in. 180° on Stainless Steel	- 24 hr 2.1
Quick Tack on SS, lb./in2	2.1
Dimensional Stability (shrink 48 hours @ 158°F (70°C)	kage), % max 0.5
Temperature Ranges Minimum Application: End Use:	50°F (+10°C) -4° to 160°F (-20° to 70°C)
Shelf Life: Two years from D.O.M when s	tored at 60/77°F (15-25°C) and

Stock No.	Roll Width	Weight:
	x Length	Pounds
DM032W54L100	54" x 100'	48







RR100 White Gloss

Media: 2.0-mil Soft, Highly Conformable Cast PVC Film

Adhesive: High-tack, Permanent, Opaque Acrylic

Liner: 80# Polycoated Liner

Features and Benefits:

- 80# Polycoated liner for excellent printability and layflat
- Superior print quality for vibrant images

Typical Uses:

· Exterior and interior brick and block walls, and rough surfaces

Use with:

• PERMACOLOR® RAYZor™ - pg 32



Physical Properties	ties Typical Values	
Peel Adhesion , lb./in. 180° on Stainless Steel - 24 hr	3.2-4.2	
Quick Tack on SS, lb./in2	1.5-2.0	
Dimensional Stability (shrinkage) , % 48 hours @ 158°F (70°C)	max 0.5	
Temperature Ranges Minimum Application: End Use:	50°F (+10°C) -4° to 160°F (-20° to 70°C)	
Shelf Life:		

Two years from D.O.M when stored at 60/77°F (15-25°C) and 50% relative humidity in the original packaging.

Stock No.	Roll Width	Weight:
	x Length	Pounds
RR100W54L75	54" x 75'	24
RR100W54L150	54" x 150'	40



signage	
	Durability
month	
	Finish
HIGH GLOSS	
finish	
	Adhesive
Permanent	
	Special Features

JDT429 Soft White

Media: 4.0-mil Soft White Gloss, Calendered PVC Film

Adhesive: Semi-permanent, Black Opaque, Acrylic Pressure-sensitive

Liner: 74# Kraft Liner

IMAGin

Features and Benefits:

- · Three year durability
- Available on 6" core
- · CBS approved

Typical Uses:

- Bus, taxi and subway train applications
- Station domination programs
- Applications needing a true block-out adhesive

Use with:

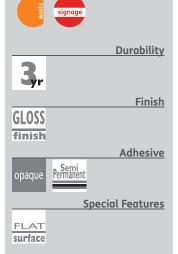
• ColorGard® LUV Series - pg 34

Physical Properties Typical Values		Typical Values
Peel Adhesion , lb./in. 180° on Glass	,	
Quick Tack on SS, lb./in2		0.68-1.3
Dimensional Stability (shrin 48 hours @ 158°F (70°C)	ıkage), %	max 0.2
Temperature Ranges Minimum Application: End Use:		46°F (8°C) -4° to 158°F (-20° to 70°C)
Shelf Life:		

Two years from D.O.M when stored at 60/77°F (15-25°C) and
50% relative humidity in the original packaging.

Stock No.	Roll Width	Weight:
	x Length	Pounds
JDT429W64	64" x 164'	50
JDT429W54	54" x 164'	47
JDT429W546	54" x 328'	94
JDT429W30* * 2 Roll minimum	30" x 164'	25



















Adhesive Semi

Special Features



WV159 White Window Perf

Media: 8.0-mil Vinyl with Black Reverse Side and 50% Perforated with 1.5 mm Hole Diameter

Adhesive: Semi-Permanent, Clear Acrylic Pressure-sensitive

Liner: 7.0-mil Film Release Liner

Features and Benefits:

- 50/50 hole to printable media ratio
- View graphics from one side and "see-through" from other side
- · Solvent and UV printable
- · Three year outdoor durability

Typical Uses:

- Transit and vehicle
- · Storefront advertising

Use with:

PERMACOLOR® RAYZor™ Gloss LF3640 - pg 32



Physical Properties		Typical Values
Peel Adhesion , lb./in. 180° on Glass	- 24 hr	0.23-1.10
Quick Tack on Glass, lb./in2		0.6-0.17
Dimensional Stability (shrin 48 hours @ 158°F (70°C)	nkage), %	max 0.2
Temperature Ranges Minimum Application: 50°F (+10°C) End Use: 0° to 140°F (-15° to 60°C)		
Shelf Life: Two years from D.O.M when stored at 60/77°F (15-25°C) and		

Stock No.	Roll Width x Length	Weight: Pounds
WP159W54L100	54" x 100'	47

IMAGin[®]

WIND&WVIEW

50% relative humidity in the original packaging.

WV139 White Window Perf

Media: 6.0-mil Vinyl with Black Reverse Side and 70% Print Surface and 30% Open Area

Adhesive: Removable, Clear Acrylic Pressure-sensitive

Liner: 6.0-mil Paper Release Liner

Features and Benefits:

- 70/30 hole to printable media ratio
- View graphics from one side and "see-through" from other side
- Solvent and latex printable
- 18 Months outdoor durability

Typical Uses:

Storefront advertising

Use with:

PERMACOLOR RAYZor Gloss LF3640 - pg 32



Shelf Life:

Two years from D.O.M when stored at 60/77°F (15-25°C) and 50% relative humidity in the original packaging.

Stock No.	Roll Width x Length	Weight: Pounds
WV139W54L25	54" x 25'	15
WV139W54L100	54" x 100'	34







WV129 White Window Perf

Media: 6.0-mil Vinyl , 60/40 Open Perforation with 1.6 mm Hole Diameter and 2.4 mm Between Holes

Adhesive: Semi-Permanent, Black Pressure-sensitive

Liner: 86# White Kraft Liner

Features and Benefits:

- 60/40 hole to printable media ratio
- View graphics from one side and "see-through" from other side
- Solvent and eco-solvent printable
- · One year outdoor durability

Typical Uses:

- Transit
- · Storefront advertising

Use with:

• PERMACOLOR® RAYZor™ - pg 32



Physical Properties	Typical Values	
Peel Adhesion , lb./in. 180° on Glass	- 24 hr 1.0-2.0	
Quick Tack on Glass, lb./in2	1.4-2.3	
Dimensional Stability (shrir 48 hours @ 158°F (70°C)	nkage), % max 0.2	
Temperature Ranges Minimum Application: 50°F (+10°C) End Use: 0° to 140°F (-15° to 60°C)		
Shelf Life: Two years from D.O.M when stored at 60/77°F (15-25°C) and		

Stock No.	Roll Width x Length	Weight: Pounds
WP129W54L164	54" x 164'	47

50% relative humidity in the original packaging.



vehicles	windows
	Durability
yr	
	Finish
See-Thru finish	
	Adhesive
Semi Permanent	
	Special Features
FLAT surface	

WVC109 Opaque White | WVC199 Clear

Media: 8.0-mil Vinyl Adhesive: Static Cling Liner: 8# White PE Liner

Features and Benefits:

- · Clings to glass and smooth stainless steel
- Solvent, latex and UV ink jet printable
- Up to six months outdoors

Typical Uses:

• Short-term promotional applications - signage



Physical Properties	Typical Values
Thickness Film Total Products	0.008 0.016
Tensile Strength, lb.	
MD	>18
CD	>18
Dimensional Stability (sh	nrinkage), %
MD	<u><</u> 5
CD	<u><</u> 2
Temperature Ranges	
Minimum Applicatio	n: 40°F (+10°C)
End Use:	20° to 140°F
	(-6° to 60°C)

Two years from D.O.M when stored at 60/77°F (15-25°C) and
50% relative humidity in the original packaging.

Stock No.	Roll Width x Length	Weight: Pounds
WVC109W54L100	54" x 100'	65
WVC199W54L100	54" x 100'	65







Shelf Life:



REBEL® - versatility and value.

Need to do a large run, in a short time and you're watching the bottom line? Then you need **REBEL**, a full line of quality screen-printable media for a wide range of graphic applications. **REBEL** products are available in **roll** or **sheet** form with outdoor durability from 2, 4 & 5 years. From signage and vehicle graphics to point-of-purchase, billboards, banners and more, **REBEL** can provide you with cost-effective, long lasting graphics.

					0	
	Product Series	Description	point-of- purchase	Decals	Trade Shows	Windows
High-Performance	RB528X	REBEL® X-TREME 4.0-mil Matte White X-treme	•	•	•	
	RB528H	4.0-mil Matte White High-tack				
	RB528P	4.0-mil Matte White G.P. Permanent				
	RB528R	4.0-mil Matte White Removable				
	RB529P	4.0-mil Gloss White G.P Permanent				
	RB529R	4.0-mil Gloss White Removable				
	RB599H	4.0-mil Clear Gloss High-tack				
	RB599R	4.0-mil Clear Gloss Removable				
Intermediate	RB428P	4.0-mil Matte White Permanent	•	•	•	
	RB429P	4.0-mil Gloss White Permanent	•	•	•	
Promotional	RB228P	3.4-mil Matte White Permanent	•	•	•	
	RB228R	3.4-mil Matte White Removable	•	•		•

Multi-Print Media



PERMACOLOR® Laminate

Features and Benefits:

- Vinyl opaque media in matte and gloss finishes
- Permanent and removable clear adhesives
- Removable adhesive is cleanly removable from a range of substrates
- Facestocks designed specifically for screen printing and digital printing
- Adhesive systems matched to a broad range of demanding applications
- Specially formulated liners for excellent layflat
- Warranted to work
- Compatible with wide-format solvent and eco-solvent, latex and UV inks, as well as solvent and UV screen inks

									ommenda	
		-						JV Series	PromoGard™	PermaFlex™ e, PVC, PP, PC
Indoor Floors	Billboards	Promotional	Textured Surfaces	Low Energy Surfaces	Durability	Opacity (%)	Adhesive / Liner / Durability	ColorGard® LUV Series	PERMACOLOR PromoGard™ Series	PERMACOLOR PermaFlex TM Thick Laminate, PVC, PP, PC
	•		•		5	99	X-treme High-tack, clear acrylic / 90# Superflat™/ 5 years	•		•
					5	99	High-tack, clear acrylic / 90# Superflat / 5 years			
					5	99	Permanent, clear acrylic / 90# Superflat / 5 years			
					5	99	Removable, clear acrylic / 90# Superflat / 5 years			
					5	99	Permanent, clear acrylic / 90# Superflat / 5 years			
					5	99	Removable, clear acrylic / 90# Superflat / 5 years			
					5	0	High-tack, clear acrylic / 90# Superflat / 5 years			
					5	0	Removable, clear acrylic / 90# Superflat / 5 years			
		•			4	92	Permanent, clear acrylic / 90# Superflat / 4 years	•		•
		•		•	4	92	Permanent, clear acrylic / 90# Superflat / 4 years			•
		•			2	80	Permanent, clear acrylic / 90# Coated two sides / 2 years			•
•		•			2	80	Removable, clear acrylic / 90# Coated two sides / 2 years			





High-Performance Multi-Print Media

Durability **Finish**

Adhesive

Special Features

MATTE

finish

Permanent

FLAT surface

HIGH

TACK

RB528X Matte White

Media: 4.0-mil Opaque PVC Film

Adhesive: Extremely Aggressive, Permanent

Acrylic Pressure-sensitive

Liner: 90# Polycoated 2-side SuperFlat™ Liner

Features and Benefits:

- REBEL X can be printed on multiply platforms: Screen, latex, UV and solvent ink jet, thermal transfer, UV Flexo and UV offset.
- Five year or better outdoor durability
- · Brilliant blue white face offers the best base for great color reproduction, especially with high intensity images!

Typical Uses:

- Any job where your graphic just has to stick and
- Indoor and outdoor concrete surfaces: support pillars and smooth to slightly rough concrete or cinder block walls.
- Tough-to-adhere to applications like trash cans, storage bins, moderately pebbled surfaces





Physical Properties	Typical Values
Thickness	.00
	7.0 (30) 10.0 (43.5)
Quick Tack on SS, lb./in2 (N/25mm)	6.5 (33)
Dimensional Stability (shrinkage), % 48 hours @ 158°F (70°C)	Max 0.05

Temperature Ranges

40° to 150°F (-4°C to 65°C) Application: End Use: -30° to 225° F (35° to 107°C)

Two years from D.O.M when stored at $60/77^{\circ}F$ (15-25°C) and 50% relative humidity in the original packaging.

Stock	Roll Width x	Core	Weight:		
No.	Length		Pounds		
RB528XW54L50	54" x 50'	3"	25		
RB528XW54L150	54" x 150'	3"	60		
Custom sizes available upon request.					





Finish MATTE finish

Adhesive HIGH Permanent **TACK**

Special Features



RB528H Matte, Opaque White

Media: 4.0-mil Vinyl

Adhesive: High-tack, Permanent Acrylic Pressure-sensitive

Liner: 90# SuperFlat™ Polycoated Release Liner

Features and Benefits:

- · Wide-format and screen printable
- 100% opacity
- · Five year outdoor durability
- · True white matte face
- · High-tack permanent bond
- Resists creep, solvents and heat

Typical Uses:

- Low surface energy applications
- Gator®, Sintra®, Primed MDO
- OEM decals
- · Permanent wall murals
- · Point-of-purchase displays
- · Intermediate outdoor signage
- Long-term indoor signage

Physical Properties	Typical Values
Thickness	.0045 (144)
Peel Adhesion, lb/in. (N/25 mm)	
Stainless Steel - 30 min.	4.4 (19)
-24 hr	6.0 (26)
-24 hr heat aged @158°F	7.2 (32)
-72 hr	7.0 (31)
-72 hr aluminum	8.8 (39)
-72 hr Powder coated paint	4.5 (20)
Quick Tack on SS, lb./in2 (N/25mm)	3.5 (15.3)
Dimensional Stability (shrinkage), % 48 hours @ 158°F (70°C) MC / CD	.06/.04

40° to 150°F (-4°C to 65°C) Application: -75° to 200° F (-59° to 94°C)

Temperature Ranges End Use:

Shelf Life: Two years from D.O.M when stored at $60/77^{\circ}F$ (15-25°C) and 50% relative humidity in the original packaging.

Stock No.	Roll Width x Length	Core	Weight: Pounds	
RB528HW54L150 RB528HW60L150 RB528HW60L300 RB528HW6*	54" x 150' 60" x 150' 60" x 300' 54" x 300'	3" 3" 3" 6"	46 52 92	
Custom sizes available upon request.				

High-Performance Multi-Print Media



RB528P Matte, Opaque White RB529P High-gloss White

Media: 4.0-mil Vinyl

Adhesive: Permanent Acrylic Pressure-sensitive Liner: 90# SuperFlat™ Polycoated Release Liner

Features and Benefits:

- Wide-format and screen printable
- Five year outdoor durability
- True white matte face
- · Strong permanent bond
- · Resists creep, solvents and heat

Typical Uses:

- Screen print labels and OEM decals
- Point of purchase displays
- · Outdoor signage
- Long-term indoor signage

Physical Properties	Typical Values
Thickness	.0042 (106)
Peel Adhesion, lb/in. (N/25 mm) Stainless Steel - 30 min. -24 hr -24 hr heat aged @158°F	2.7 (12) 3.5 (15) 4.5 (20)
Quick Tack on SS, lb./in2 (N/25mm)	1.7
Dimensional Stability (shrinkage), % 48 hours @ 158°F (70°C) MC / CD	.06/.04
Temperature Ranges	

Application: End Use: Shelf Life:

Two years from D.O.M when stored at $60/77^{\circ}F$ (15-25°C) and 50% relative humidity in the original packaging.

40° to 150°F (-4°C to 65°C)

-75° to 200° F (-59° to 94°C)

Stock No.	Stock No.	Roll Width x	Core	Weight:	
Matte	High-gloss	Length		Pounds	
RB528PW54L150	RB529PW54L150	54" x 150'	3"	46	
RB528PW60L150	RB529PW60L150	60" x 150'	3"	52	
RB528PW6*	RB529PW6*	54" x 300'	6"	92	
Custom sizes available upon request.					



FLAT surface

RB528R Matte, Opaque White | RB529R High-gloss White

Media: 4.0-mil Vinyl

Adhesive: Removable Acrylic Pressure-sensitive Liner: 90# SuperFlat™ Polycoated Release Liner

Features and Benefits:

- Wide-format and screen printable
- · Five year outdoor durability
- True white matte face
- Lower initial tack
- · Stronger removable bond

Typical Uses:

- Screen print labels and decals
- Floor, wall and window graphics
- Point-of-purchase displays
- Outdoor signage
- · Indoor signage

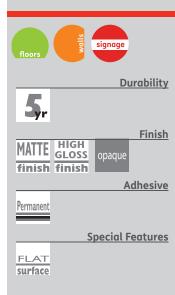
•	
Physical Properties	Typical Values
Thickness	.0042 (106)
Peel Adhesion, lb/in. (N/25 mm)	
Stainless Steel - 30 min.	2.0 (8.7)
-24 hr	2.7 (12)
-1 wk heat aged @158°F	3.0 (13)
Glass- 30 min.	2.1 (9.2)
-24 hr	2.0 (8.7)
-1 wk heat aged @158°F	2.8 (12.2)
Quick Tack lb./in2 (N/25mm)	
Stainless Steel	1.2 (5.2)
Glass	1.2 (5.2)
Dimensional Stability (shrinkage), %	
48 hours @ 158°F (70°C) MC / CD	.06/.04
Temperature Ranges	

Application: **32° to 150°F** (0°C to 65°C) **-75° to 200° F** (-59° to 94°C) End Use:

Shelf Life:

Two years from D.O.M when stored at 60/77°F (15-25°C) and 50% relative humidity in the original packaging.

Stock No.	Stock No.	Roll Width x	Core	Weight:
Matte	High-gloss	Length		Pounds
RB528RW54L150	RB529RW54L150	54" x 150'	3"	46
RB528RW60L150	RB529RW60L150	60" x 150'	3"	52
RB528RW6*	RB529RW6*	54" x 300'	6"	92
Custom sizes availa	ble upon request.			





^{*} Special roll size for drum-type printers



High-Performance Multi-Print Media





Durability



Finish



HIGH GLOSS finish

Adhesive

HIGH Permanent

Special Features

FLAT surface

RB599H High-gloss Clear

Media: 4.0-mil Flexible Vinyl

Adhesive: High-tack, Permanent Acrylic

Pressure-sensitive

Liner: 90# SuperFlat™ Polycoated

Release Liner

Features and Benefits:

- Wide-format and screen printable
- · Up to five year outdoor durability
- High-tack for hard-to-stick-to materials

Typical Uses:

- Low surface energy applications
- · Gator, Sintra, Primed MDO
- OEM decals
- · point-of-purchase displays
- · Medium to long-term outdoor signage

Physical Properties	Typical Values
Thickness	.0045 (144)
Peel Adhesion, lb/in. (N/25 mm)	
Stainless Steel - 30 min.	4.4 (19)
-24 hr	6.0 (26)
-24 hr heat aged @158°F	7.2 (32)
-72 hr	7.0 (31)
-72 hr aluminum	8.8 (39)
-72 hr Powder coated paint	4.5 (20)
Quick Tack on SS, lb./in2 (N/25mm)	3.5 (15.3)
Dimensional Stability (shrinkage), %	06/04

Temperature Ranges

Application: 40° to 150°F (-4°C to 65°C) End Use: -75° to 200° F (-59° to 94°C)

Shelf Life:

Two years from D.O.M when stored at $60/77^{\circ}F$ (15-25°C) and 50% relative humidity in the original packaging.

Stock	Roll Width x	Core	Weight:
No.	Length		Pounds
RB599HW54L150	54" x 150'	3"	43
RB599HW54L300	54" x 300'	3"	92
RB599HW546	54" x 300'	6"	92
Custom sizes available upon request.			





Durability



Finish

GLOSS finish

Adhesive

Special Features

FLAT surface

RB599R High-gloss Clear

Media: 4.0-mil Vinyl

Adhesive: Removable Acrylic Pressure-sensitive **Liner:** 90# SuperFlat™ Polycoated Release Liner

Features and Benefits:

- Wide-format and screen printable
- · Five year durability
- Two year removability
- · High-gloss face
- · Lower initial tack
- Stronger removable bond

Typical Uses:

- Screen print labels and decals
- Window graphics
- Point-of-purchase displays
- Intermediate outdoor signage
- · Intermediate indoor signage

hysical Properties	Typical Values
hickness	.0042 (1.6)
reel Adhesion , lb/in. (N/25 mm) tainless Steel - 30 min. -24 hr	1.7 (7.5) 2.2 (9.6)
Quick Tack on SS, lb./in2 (N/25mm)	1.5 (6.5)
Dimensional Stability (shrinkage), % 8 hours @ 158°F (70°C) MC / CD	.06/.04
emperature Ranges	.0

32° to 150°F (0°C to 65°C) Application:

End Use: -40° to 200° F (-5° to 94°C)

Two years from D.O.M when stored at $60/77^{\circ}F$ (15-25°C) and 50% relative humidity in the original packaging.

Stock	Roll Width x	Core	Weight:
No.	Length		Pounds
RB599RW54L150	54" x 150'	3"	46
RB599RW6*	54" x 300'	6"	92
RB599RW60L150	60" x 150'	3"	52
Custom sizes availab	le unon request		



Intermediate Multi-Print Media



RB428P Matte White

Media: 4.0-mil Non-top Coated Vinyl

Adhesive: Permanent Acrylic Pressure-sensitive

Liner: 90# SuperFlat™ C2S Polycoated

Release Liner

Features and Benefits:

- Wide-format and screen printable
- Four year outdoor durability
- True white matte face
- · Strong permanent bond
- · Resists creep, solvents and heat

Typical Uses:

- Screen print labels and OEM decals
- Point of purchase displays
- Intermediate outdoor signage
- · Long-term indoor signage

Physical Properties	Typical Values
Thickness - Face plus adhesive Face, adhesive & liner	.004 (157) .011 (279)
Peel Adhesion , lb/in. (N/25 mm) Stainless Steel - 30 min. -24 hr -24 hr heat aged @158°F	2.7 (12) 3.2 (14) 4.0 (18)
Quick Tack on SS, lb./in2 (N/25mm)	1.5
Dimensional Stability (shrinkage), % 48 hours @ 158°F (70°C) MC / CD	0.1/0.1

Temperature Ranges

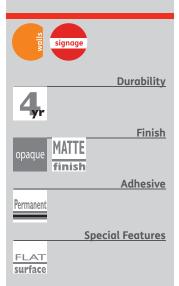
Application: **50°F min.** (10°C)

End Use: -40° to 200° F (-40° to 93°C)

Shelf Life:

Two years from D.O.M when stored at $60/77^{\circ}F$ (15-25°C) and 50% relative humidity in the original packaging.

Stock No. Matte	Roll Width x Length	Core	Weight: Pounds	
RB428PW54L150	54" x 150'	3"	46	
RB428PW6*	54" x 300'	6"	92	
RB428PW60L150	60" x 150'	3"	52	
Custom sizes available upon request.				



RB429P Gloss White

Media: 4.0-mil Non-top Coated Vinyl

Adhesive: Permanent Acrylic Pressure-sensitive

Liner: 90# SuperFlat™ C2S Polycoated Release Liner

Features and Benefits:

- Wide-format and screen printable
- · Four year outdoor durability
- · True white matte face
- · Strong permanent bond
- · Resists creep, solvents and heat

Typical Uses:

- Screen print labels and OEM decals
- Point of purchase displays
- Intermediate outdoor signage
- · Long-term indoor signage

Physical Properties	Typical Values
Thickness - Face plus adhesive Face, adhesive & liner	.004 (157) .011 (279)
l .	2.7 (12) 3.2 (14) 4.0 (18)
Quick Tack on SS, lb./in2 (N/25mm)	1.5
Dimensional Stability (shrinkage), % 48 hours @ 158°F (70°C) MC / CD	0.1/0.1
Temperature Ranges	

Two years from D.O.M when stored at 60/77°F (15-25°C) and 50% relative humidity in the original packaging.			d	
Stock No. Gloss	Roll Width x Length	Core	Weight: Pounds	

54" x 150'

54" x 300'

60" x 150'

3"

6"

46

92

52

-40° to 200° F (-40° to 93°C)

50°F min. (10°C)

Application:

End Use:

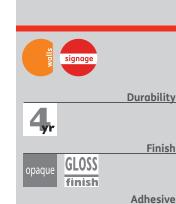
Shelf Life:

RB429PW54I 150

RB429PW60L150

RB429PW6*

Custom sizes available upon request.





FLAT





surface

Finish



Durability

Finish

Adhesive

Special Features

Promotional Multi-Print Media

RB228P Matte White

Media: 3.4-mil Flexible Vinyl

Adhesive: Permanent Acrylic Pressure-sensitive

Liner: 90# SuperFlat™ C2S Polycoated

Release Liner

Features and Benefits:

- Wide-format and screen printable
- Two year durability
- · Matte face

MATTE

finish

Permanent

FLAT surface

Typical Uses:

- Screen print labels and decals
- Promotional indoor/outdoor graphics
- Point-of-purchase, display graphics

Physical Properties	Typical Values
Thickness Face plus adhesive Face, adhesive & liner	.0042 (106) .0112 (284)
Peel Adhesion , lb/in. (N/25 mm) Stainless Steel - 30 min. -24 hr	3.0 (13) 4.5 (20)
Quick Tack on SS, lb./in2 (N/25mm)	2.0 (8.7)
Dimensional Stability (shrinkage), % 48 hours @ 158°F (70°C) MC / CD	.2/.2
Temperature Ranges	

Application:

50°F (10°C)

End Use: -40° to 180° F (-5° to 82°C)

Shelf Life:

Two years from D.O.M when stored at 60/77°F (15-25°C) and 50% relative humidity in the original packaging.

Stock No.	Roll Width x Length	Core	Weight: Pounds	
RB228PW54L150	54" x 150'	3"	45	
Custom sizes available	upon request.			

Durability **Finish** MATTE finish **Adhesive**

DIGITAL

FLAT surface

RB228R Matte White

Media: 3.4-mil Flexible Vinyl

Adhesive: Removable Acrylic Pressure-sensitive

Liner: 90# SuperFlat™ C2S Polycoated

Release Liner

Features and Benefits:

- Wide-format and screen printable
- Two year durability
- · Six months to one year removability
- · Matte face
- Stronger removable bond

Typical Uses:

- Screen print labels and decals
- Promotional indoor/outdoor graphics
- Point-of-purchase, display graphics

	Physical Properties	Typical Values
e	Thickness Face plus adhesive Face, adhesive & liner	.004 (102) .011 (279)
		2.2 (9.6) r 2.8 (12)
	Quick Tack on SS, lb./in2 (N/25mm)	2.0 (8.7)
	Dimensional Stability (shrinkage), % 48 hours @ 158°F (70°C) MC / CD	.21.2
Temperature Ranges Application: 50°F (10°C) End Use: -40° to 180° F (-5° to 82°C)		82°C)

Shelf Life:

Two years from D.O.M when stored at 60/77°F (15-25°C) and 50% relative humidity in the original packaging.

Stock No.	Roll Width x Length	Core	Weight: Pounds
RB228RW54L150	54" x 150'	3"	45
Custom sizes available			



Special Features



PERMACOLOR®...because your image is everything.

Choose **PERMACOLOR** films from Mactac® - the most complete line of mounting and laminating products designed to protect graphic images while enhancing their appearance. **PERMACOLOR** films are ideal for use with photographic, ink jet, electrostatic, lithographic and screen-printed images.

PERMACOLOR films are available in a variety of finishes to suit any application need and a variety of sizes, so even the smallest image can be protected.

Most **PERMACOLOR** films offer an aggressive pH-neutral adhesive and are compatible with sensitive paper substrates.

Both pressure-sensitive and thermal films can be applied with industry standard laminators.

Features:

- Wide variety of finishes (high-gloss, gloss, matte, lustre)
- Line of tough laminates for rollable graphics
- Optically-clear films for enhanced photo clarity and color vibrancy
- Specifically designed for protection of digital images
- Wide variety of thicknesses for easy handling and display
- Cast vinyl for ultra conformable applications
- · Anti-graffiti and window protection
- Dry-erase

Benefits:

- Uniform appearance across a broad range of substrates
- Indoor and outdoor versatility
- Superior UV protection for long-lasting prints
- Compatible with cold roll and thermal laminators
- Outstanding image protection
- Thermal laminates can be used on water-based ink jet prints
- PH-neutral adhesive

PermaPrint® High-Performance Mounting Films

PermaFlex® High-Performance Rigid PS Overlaminates

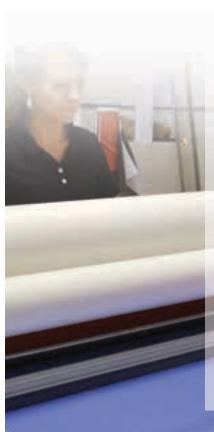
ColorGard® High-Performance Clear PS Overlaminates

PermaTrans® High-Performance Face Mounting Films

PERMACOLOR PromoGard™ Short-term Digital PS Overlaminates

PERMACOLOR SAG Anti-Graffiti Overlaminates

THERMACOLOR™ Thermal Overlaminates





Overlaminating & Mounting Films					a Trust			
	Product	Description	Full & Partial Fleet Wraps	Full & Partial Vehicle Wraps	Windows	Floors	Outdoor Signage	
High-Performance	PERMACOLOR® RAYZor™ - LF3640	1.5-mil Optically clear Gloss, Cast PVC						
Overlaminates	PERMACOLOR RAYZor - LF3640G	1.5-mil Clear Gloss, Cast PVC						
	PERMACOLOR RAYZor - LF3630G	1.5-mil Clear Matte, Cast PVC						
	Crystal Enhancers	2.5-mil Brilliant Crystal						
	Crystal Enhancers	3.0-mil Silver Metallic						
Intermediate	ColorGard® LUV8000	3.0-mil Gloss PVC						
Overlaminates	ColorGard LUV8300	3.2-mil Lustre PVC						
	ColorGard LUV8200	3.2-mil Matte PVC						
Promotional	PERMACOLOR® PromoGard™ PG7000	3.5-mil Gloss PVC						
Overlaminates	PERMACOLOR PromoGard PG7300	3.5-mil Lustre PVC						
	PERMACOLOR PromoGard PG7200	3.5-mil Matte PVC						
	PERMACOLOR LF655079	2.9-mil Matte PVC @ 79" wide						
	PERMACOLOR LF656079	2.9-mil Gloss PVC @ 79" wide						
Speciality	PermaGard® PDG6054 Dry-Erase	1.0-mil Clear Gloss Hard Coated Polyester						
Overlaminates	PermaFlex® - IP6000 Lustex® 15	15-mil Clear Textured Polycarbonate Film						
	PermaFlex - IP6100 Lustex 10	10-mil Clear Textured Polycarbonate Film						
	PermaFlex - IP6200 Lustex 5	5.0-mil Clear Textured Polycarbonate Film						
	PermαFlex FloorGrip™- PF6600	6.0-mil Clear Textured PVC Film						
	PermaFlex - PF6300	5.0-mil Clear Textured PVC Film						
	PermaFlex - PF6400	3.75-mil Clear Textured Gloss Polyolefin Film						
Superior	SAG 36	1.4-mil (36 micron) High-gloss PET						
Anti-Graffit (SAG) and Window	SAG 53	2.0-mil (53 micron) High-gloss, Hard Coated PET						
Protection Films	SAG 175	6.9-mil (175 micron) High-gloss, Hard Coated PET						
High-Performance	PermaTrans® - PUV2100	Optically Clear, Permanent/ Permanent						
& Intermediate	ColorTrans™ - CT2500	Optically Clear, Permanent / Silicone Removable						
Face (2nd surface) Mounting Films	ColorTrans - CT2200	Optically Clear, Permanent/Removable						
High-Performance, Intermediate	PermaPrint® - IP5000	Opaque, Double-Coated, Permanent/ Permanent						
& Economy Back Mounting Films	PermaPrint - PP2011	Clear PET Carrier, Permanent/ Permanent						
	PERMACOLOR GEMINI™ XT PP5000	Back-Mounting Film: Opaque White Carrier, Permanent/ Permanent						
	PERMACOLOR GEMINI XT - PP5600	Back-Mounting Film: Clear Carrier, Permanent/ Permanent						



K	J. Indian	30	Ö		P	GER		Recommended Media	· GVC929	v 729	IMAGin 5800, Gruv 529	n PrintVinyl PV 800 & 3 Series	REBEL RB500 & RB400 Series	00 Series	IMAGin RoughRAP RR100	IMAGin StreetRap STR328
P.O.P / Indoor	Trade Shows	Boats	Museum	Light BOX	Bus	Walls	Adhesive, Liner & Durability	Recomm	B•free Gruv GVC929	B•free Gruv 729	IMAGin 580	IMAGin Prir PVC800 Ser	REBEL RB50	REBEL RB200 Series	IMAGin Rou	IMAGin Stre
							Permanent, Clear Acrylic /1.2-mil PET / 5 Years Outdoor & 8 Years Indoor									
							Permanent, Clear Acrylic / 50# Calendered Paper / 5 Years Outdoor & 8 Years Indoor									
							Permanent, Clear Acrylic / 50# Calendared Paper / 5 Years Outdoor & 8 Years Indoor									
							Permanent, Clear Acrylic / 78# White kraft / 5 Yr Outdoor & 8 Years Indoor									
							Permanent, Clear Acrylic / 78# White Kraft / 5 Years Outdoor & 8 Years Indoor									
							Permanent, Clear Acrylic / 50# Clay-Coated Kraft / 4 Years									
							Permanent, Clear Acrylic / 50# Clay-Coated Kraft / 4 Years									
							Permanent, Clear Acrylic /50# Clay-Coated Kraft / 4 Years									
							Permanent, Clear Acrylic / 40# Calendered Paper / 2 Years Outdoor									
							Permanent, Clear Acrylic / 40# Calendered Paper / 2 Years Outdoor									
							Permanent, Clear Acrylic / 40# Calendered Paper / 2 Years Outdoor									
							Permanent, Clear Acrylic / 40# Calendered Paper / 2 Years Outdoor									
							Permanent, Clear Acrylic / 40# Calendered Paper / 2 Years Outdoor									
							Permanent Clear Acrylic / 78# White Kraft / 1 Year Outdoor									
							Permanent Clear Acrylic / 2-mil PET / 3 Years Outdoor & 5 Years Indoor									
							Permanent Clear Acrylic / 1.2-mil PET / 3 Years Outdoor & 5 Years Indoor									
•							Permanent Clear Acrylic / 1.2-mil PET / 3 Years Outdoor & 5 Years Indoor									
							Permanent Clear Acrylic, / 83# Paper / 3 Years Outdoor & 5 Years Indoor, 3 Months on Outdoor Floors									
							Permanent Clear Acrylic / 83# Paper / 3 Years Outdoor & 5 Years Indoor, 3 Years on Indoor Floors									
							Permanent Clear Acrylic / 55# SCK / 1 Yr Outdoor & 3 Years Indoor, 3 Months on Indoor Floors									
							Permanent Optically Clear Acrylic / 1.7-mil PET / 5 Years Outdoo	ors								
							Permanent Optically Clear Acrylic / 78# White Kraft / 3 Years Outdoors									
							Permanent Optically Clear Acrylic / 1.4-mil PET / 2 Years Outdoors & 10 Years Indoor									
							Permanent, Double-Coated Clear Acrylic / 1.5-mil PET / 3 Years Outdoor									
							Permanent Acrylic / Removable Clear Silicone 1.5-mil PET / White OPP/ Up to 6 Month Removability									
							Permanent acrylic /removable clear acrylic 1.5-mil PET / Up to 6 Month Removability									
							Permanent, Opaque Acrylic / 92# PolyCoated / 3-5 Years Indoor									
							Permanent, Clear Acrylic / 60# Glassine / 3-5 Years Indoor									
							Aggressive Permanent Rubber / Opaque Carrier / Aggressive Rubber									
							Aggressive Permanent Rubber / Clear PET Carrier / Aggressive Permanent Rubber									



High-Performance Overlaminates





















Semi Permanent







LF3640 Optically Clear Gloss LF3640G Gloss

Media: 1.5-mil Highly Conformable Cast PVC Film Adhesive: Clear, Permanent Acrylic Pressure-sensitive Liner: 1.2-mil Polyester Liner | 50# Calendered Paper



Features and Benefits:

- Built-in UV protection
- Optically clear gloss and gloss finishes
- Part of the B•free® application warranty
- · Five to seven years outdoor durability

Typical Uses:

- Highly conformable for vehicle graphics, fleet, marine and textured wall graphics
- Image enhancement
- · Marine graphics
- LF3648 with polyester liner used for perforated window film

Use with:

- B•free® Gruv™ pgs 8, 12-13
- WindowVIEW® pgs 20-21

Physical Properties		Typical Values
Peel Adhesion, lb/in. (N/2	5 mm)	
Stainless Steel	- 20 min.	3.0 (13.1)
	- 24 hr	3.7 (16.5)

Quick Tack SS, lb./in2 (N/25mm) **2.5** (11)

Dimensional Stability, (in.)

48 hours@158°F **max 0.01**

Temperature Ranges

Application: **40° F** (4°C) for best results End Use: **-50° to 225° F** (-45° to 107°C)

Shelf Life:

Two years when stored at $75^{\circ}F$ (24°C) and 50% relative humidity or less. Note: Mactac recommends the rolls be stored on end or suspended from the core.

Stock No.	Roll Width x Length	Weight: Pounds
LF3648	54" x 150'	30
LF3642G*	30" x 150'	17
LF3648G	54" x 150'	30
LF3649G	60" x 150'	34
* 2 Roll minimum		











5,

Finish MATTE finish

<u>Adhesive</u>

Semi Permanent

Special Features

curved

LF3630G Matte

Media: 1.5-mil Highly Conformable Cast PVC Film **Adhesive:** Clear, Permanent Acrylic Pressure-sensitive

Liner: 50# Release Liner

Features and Benefits:

- Built-in UV protection
- Part of the B•free application warranty

Typical Uses:

- Highly conformable for vehicle graphics, fleet, marine and rough wall graphics
- Flat, curved, corrugated and riveted surfaces

Use with:

- B•free Gruv pgs 8, 12-13
- RoughRAP® RR100 pg 19



Physical Properties	Typical Values
B 14 H . H / /N/25)	

Peel Adhesion, lb/in. (N/25 mm)

Stainless Steel - 20 min. **2.0** (8.7) - 24 hr **3.1** (13.2)

Quick Tack SS, lb./in2 (N/25mm) **2.5** (11)

Dimensional Stability, (in.) 48 hours@158°F

Temperature RangesApplication: **58° F** (10°C) for best results

Application: **58° F** (10°C) for best results End Use: **-50° to 225° F** (-45° to 107°C)

Shelf Life:

Two years when stored at 75°F (24°C) and 50% relative humidity or less. Note: Mactac recommends the rolls be stored on end or suspended from the core.

Stock No.	Roll Width x Length	Weight: Pounds
LF3638G	54" x 150'	30
LF3639G	60" x 150'	34



max 0.01

High-Performance Overlaminates

PERMACOLOR®

6300 Metallic Enhancers

Media: 2.5-mil Brilliant Crystal | 3.0-mil Silver Metallic

Adhesive: High-Performance, Permanent,

Clear Solvent Acrylic

Liner: 78# Bleached White Kraft

Features and Benefits:

- Five year outdoor durability
- Two enhancers finishes

Typical Uses:

- Overlaminate flat, slightly curved applications
- Vehicle, fleet and marine graphics
- Colored vinyl enhancement
- General signage

Use with:

- B•free® Gruv™ GVC929 pg 8
- B•free Gruv GV729 pg 8
- MACmark 6600 pg 54-55
- MACmark 9800 pg 56
- Any graphic print for special effects finish



Physical Properties	Typical Values			
Thickness , inches (μm) Crystal - Film plus adhesive Silver/Prism - Film plus adhesive	0.0037 (94) 0.0042 (107)			
Dimensional Stability (shrinkage) % 48 hours @ 158°F (70°C) Bonded aluminum	0.1			
	2.8 (12.7) 4.0 (17.8)			
Face Material Data, 68°F (20°C) Tensile strength lb./in. (N/m) Elongation %	>7.5 (13.00) >120%			
Temperature Ranges Application: 40° to 104° F (5° to 40°C) for best results End Use: -50° to 225°F (-45° to 107°C)				

humidity or less. Note: Mactac recommends the rolls be stored on end or suspended from the core.	

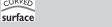
Two years when stored at 75°F (24°C) and 50% relative

Shelf Life:

Stock No.	Roll Width x Length	Weight: Pounds
Silver Metallic		
CY63980054	54" x 50'	14
Brilliant Crystal		
CY63980154	54" x 50'	14
CY639801	60" x 150'	42









Intermediate Overlaminates





Durability



Finish GLOSS MATTE LUSTRE

finish finish finish

Adhesive

Permanent

Special Features





ColorGard® LUV 8000 Gloss | 8200 Matte | 8300 Lustre



Media: 3.0-mil Gloss | 3.2-mil Matte | 3.2-mil Lustre, PVC Overlaminating Films

Adhesive: Clear, Permanent Acrylic Pressure-sensitive

Liner: 50# Clay-Coated Kraft

Features and Benefits:

- · Five to seven year outdoor durability
- · Excellent adhesive wet-out for no silvering
- · Suitable for UV, solvent, latex and eco-solvent printed graphics
- Protection against UV light, moisture and abrasion

Typical Uses:

- General purpose lamination of digital images
- Murals and exhibits
- Event graphics
- Retail posters and displays

Use with:

· Intermediate Media

Physical Properties	Typical Values					
Thickness , inches (μm) Film plus adhesive Total product	0.0038 (96) 0.0053 (134)					
Quick Tack , lb./in2 (N/25mm) Stainless Steel UV Ink jet Print	3.0 (13.2) 1.2 (8.3)					
Shear , hours to fail Stainless Steel - 1000g@ 72°F (22°	C) 150					
	min. 3.5 (15.3) 4 hr 4.2 (18.4)					
Adhesive PH	Neutral					
Temperature Ranges Application: Above 45° F (7°C) for best results						

End Use: -40° to 150° F (-10° to 66°C)

Shelf Life:

Two years when stored at 75°F (24°C) and 50% relative humidity or less. Note: Mactac recommends the rolls be stored on end or suspended from the core.

Stock No.	Stock No.	Stock No.	Roll Width	Weight:
Gloss	Matte	Lustre	x Length	Pounds
LUV8051W38L150	LUV8251W38L150	LUV8351W38L150	38" x 150'	30
LUV8051W51L150	LUV8251W51L150	LUV8351W51L150	51" x 150'	33
LUV8054W54L150	LUV8254W54L150	LUV8354W54L150	54" x 150'	35
LUV8060W60L150	LUV8260W60L150	LUV8360W60L150	60" x 150'	37

PG7000 Gloss | PG7200 Matte PG7300 Lustre

PromoGard

Media: Promotional Overlaminate Films

Adhesive: Clear, Permanent Acrylic Pressure-sensitive

Liner: 40# Liner

Features and Benefits:

- Suitable for use over solvent, eco-solvent, UV and latex printed wide-format graphics
- Up to four years outdoor durability

Typical Uses:

Protection of short-term indoor and outdoor graphics

Physical Properties	Typical Values
Thickness, inches (μm) Film plus adhesive Total product	0.0040 (101) 0.0055 (139)
Quick Tack , lb./in2 (N/25mm) Stainless Steel	1.5 (6.5)
Gloss , (60° angle)	88
Peel Adhesion , lb/in. (N/25 mm) Stainless Steel - 30 min. -24 hr	2.5 (11) 2.8 (12.25)
Adhesive PH	Neutral
Temperature Ranges Application: Above 45° F (7°C) for best results End Use: -20° to 150° F (-30° to 66°C)	
Shelf Life: Two years when stored at 75°F (24°C) and 50% relative hu	

midity or less. Note: Mactac recommends the rolls be stored on end or suspended from the core.

Stock No. PG7000	Stock No. PG7200	Stock No. PG7300	Roll Width x Length	Weight: Pounds
PG7051	PG7251		51" x 150'	45
PG7054	PG7254	PG7354	54" x 150'	48
PG7060	PG7260		60" x 150'	48





LF655079 Matte | LF656079 Gloss

Media: 2.5-mil Matte | 2.9-mil High-gloss, PVC

Adhesive: Clear, Permanent Acrylic Pressure-sensitive

Liner: 40# Calendered Paper

Features and Benefits:

- 79" Roll width
- Suitable for use over solvent, eco-solvent, UV and latex printed wide-format graphics
- · Two year outdoor durability

Typical Uses:

Protection of short-term indoor and outdoor graphics

Physical Properties		Typical Values
Peel Adhesion , lb/in. (N/ Stainless Steel	- 30 min.	2.9 (13) 3.5 (16)
Quick Tack SS , lb./in2 (N	1/25mm)	2.3 (10)

PromoGard™

Dimensional Stability, (in.)

48 hours@158°F MD **.06** CD **.05**

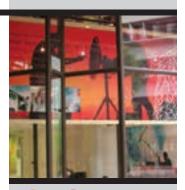
Temperature Ranges

Application: **58° F** (10°C) for best results End Use: **40° to 120° F** (4.5° to 50°C)

Shelf Life:

Two years when stored at 75°F (24°C) and 50% relative humidity or less. Note: Mactac recommends the rolls be stored on end or suspended from the core.

Stock No. Roll Width x Length		Weight: Pounds
LF655079 - Matte	79" x 150'	67
LF656079 - Gloss	79" x 150'	67





Finish GLOSS

finish finish
Adhesive

Permanent

Special Features



Specialty Overlaminates





GLOSS

finish

Permanent

Finish

Adhesive

Special Features



Media: 1.0-mil Topcoated Polyester Designed for Dry Erase

Adhesive: Clear, Permanent Acrylic Pressure-sensitive

Liner: 78# White Kraft

Features and Benefits:

- Gloss finish enhances appearance of the digital image
- UV inhibitors protect image from color fade
- Dry erase capabilities
- Short-term applications

Typical Uses:

- · Menu boards
- Calendars
- · White boards

Physical Properties	Typical Values
Thickness , inches (μm) Film plus adhesive Total product	0.0020 (51) 0.0032 (81)
Quick Tack on SS, lb./in2 (N/25mm)	1.5 (6.7)

PermaGard®

Peel Adhesion, lb/in. (N/25 mm)

Stainless Steel - 15 min. **1.9** (8.2) -24 hr 2.5 (11)

Adhesive PH Neutral

Temperature Ranges

Above 40° F (5°C) for best results Application: End Use: **-40° to 180° F** (-40° to 82°C)

Shelf Life:

Two years when stored at 75°F (24°C) and 50% relative humidity or less. Note: Mactac recommends the rolls be stored on end or suspended from the core.

Stock No.	Roll Width x Length	Weight: Pounds
PGD6054L150	54" x 150'	18



DRY ERASE UV





Finish

TEXTURED finish

Adhesive

Permanent

Special Features



IP6000 Lustex® 15

Media: 15-mil Polycarbonate Film with Special "Lustex" Finish

Adhesive: Clear, Permanent Acrylic Pressure-sensitive

Liner: 2.0-mil PET

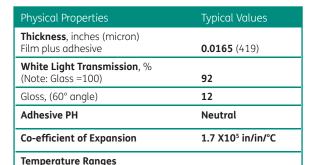
Features and Benefits:

- Textured lustex finish polycarbonate
- · Eliminates glare
- Three year outdoor / Five year indoor durability
- · Protects from abrasion and moisture
- · Retards color fade caused by UV light

Typical Uses:

- · Trade show displays
- Rollable graphics
- · Photo graphics
- Counter mats
- · Direct food contact





Application:

Above 50° F (10°C) for best results End Use: **-20° to 200° F** (-29° to 93°C)

Shelf Life:

Two years when stored at 75°F (24°C) and 50% relative humidity or less. Note: Mactac recommends the rolls be stored on end or suspended from the core.

Stock No.	Roll Width x Length	Weight: Pounds
IP6007W37L150	37" x 150'	69
IP6002W54L150	54" x 150'	93
(wound on 6" I.D. cores with adapters for 3")		



IP6100 Lustex® 10

Media: 10.0-mil Polycarbonate Film with Special "Lustex" Finish

Adhesive: Clear, Permanent Acrylic Pressure-sensitive

Liner: 1.2-mil PET

Features and Benefits:

- Textured lustex finish polycarbonate
- · Eliminates glare
- Three year outdoor / Five year indoor durability
- Protects from abrasion and moisture
- · Retards color fade caused by UV light

Typical Uses:

- Trade show displays
- · Rollable graphics
- · Photo graphics
- Counter mats

	(R)
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Physical Properties	Typical Values
Thickness , inches (micron) Film plus adhesive	0.0115 (292)
White Light Transmission, % (Note: Glass =100)	92
Gloss, (60° angle)	13
Adhesive PH	Neutral
Co-efficient of Expansion	1.7 X10 ⁵ in/in/°C

Temperature Ranges

Application: Above 50° F (10°C) for best results End Use: -20° to 200° F (-29° to 93°C)

Shelf Life:

Two years when stored at 75°F (24°C) and 50% relative humidity or less. Note: Mactac recommends the rolls be stored on end or suspended from the core.

Stock No.	Roll Width x Length	Weight: Pounds
IP6102W51L150	51" x 150'	75
IP6107W37L150	37" x 150'	50

PermaFlex®



IP6200 Lustex 5

Media: 5.0-mil Polycarbonate Film with Special "Lustex" Finish

Adhesive: Clear, Permanent Acrylic Pressure-sensitive

Liner: 1.2-mil PET

Features and Benefits:

- Textured lustex finish polycarbonate
- Eliminates glare
- Three year outdoor / Five year indoor durability
- Protects from abrasion and moisture
- Retards color fade caused by UV light

Typical Uses:

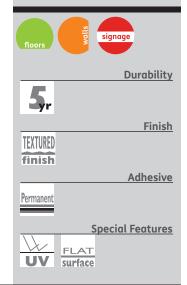
- Floor graphics indoor use only
- Trade show headers
- Mouse pads
- · Direct food contact

Physical Prope	rties	Typical Values
Thickness , inch Film plus adhes	, ,	0.0065 (165)
White Light Tr (Note: Glass =1	,	92
Gloss, (60° ang	le)	15
Adhesive PH		Neutral
Co-efficient of	Expansion	1.7 X10 ⁵ in/in/°C
Temperature Ranges Application: Above 50° F (10°C) for best results End Use: -20° to 200° F (-29° to 93°C)		

Shelf Life: Two years

Two years when stored at 75°F (24° C) and 50% relative humidity or less. Note: Mactac recommends the rolls be stored on end or suspended from the core.

Stock No.	Roll Width x Length	Weight: Pounds
IP6202W37L150	37" x 150'	30
IP6202W51L150	51" x 150'	41







Specialty Overlaminates





PF6600 Clear Textured Matte

Media: 6.0-mil Textured PVC

Adhesive: High-tack Clear, Permanent Acrylic

Pressure-sensitive

Liner: 78# White Kraft

Features and Benefits:

- Meets ANSI/NFSI B101.3 Standard for Slip Resistance
- · Compatible with all digital ink jet and UV inks
- UV inhibitors protect image from color fade
- Protects from abrasion and moisture
- Floors: outdoor durability is three months and indoor is 1 3 years depending on traffic
- Short-term applications

Typical Uses:

Floor graphics

Use with:

- StreetRap™ pg 16
- REBEL®



PERMACOLOR®

FloorGRIP[™]

4.6 (20)

Physical Properties	Typical Values
Thickness , inches (μm) Film plus adhesive	0.007 (180)
Quick Tack on SS, lb./in2 (N/25mm)	3.2 (14)
Peel Adhesion , lb/in. (N/25 mm) Stainless Steel - 20 min.	3.2 (14)

-24 hr

Adhesive PH Neutral

Temperature Ranges

Application: **60°F to 90° F** (15°C to 32°C) for best results End Use: **-22° to 160° F** (-30° to 70°C)

Shelf Life:

Two years when stored at $75^{\circ}F$ (24°C) and 50% relative humidity or less. Note: Mactac recommends the rolls be stored on end or suspended from the core.

Stock No.	Roll Width x Length	Weight: Pounds
PF6654W54L82	54" x 82'	30
PF6654W54L150	54" x 150'	48



FLAT surface





Finish

TEXTURED

finish

Adhesive

Special Features

FLAT

surface

PF6300 Clear Textured Matte

Media: 5.0-mil Textured PVC Film

Adhesive: Clear, Permanent Acrylic Pressure-sensitive

Liner: 83# Paper Liner

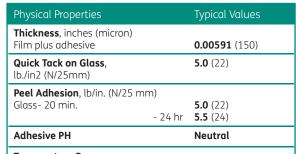
Features and Benefits:

- Thin enough for retractable banners yet durable enough for floor graphics
- Outdoor durability is three years in vertical applications and indoor durability is five years
- Floors; use indoor only, durability is 1–3 years depending on traffic.
- Lamination to either one or both sides of photographic prints, transparencies and digital images to impart protection

Typical Uses:

- Floor graphics indoor only
- Trade show displays
- · Retractable banners

PermaFlex®



Temperature Ranges

Application: **32° to 120° F** (0° to 49°C) for best results End Use: **-22° to 140° F** (-29° to 60°C)

Shelf Life:

Two years when stored at 75°F (24°C) and 50% relative humidity or less. Note: Mactac recommends the rolls be stored on end or suspended from the core.

Stock No.	Roll Width x Length	Weight: Pounds
PF6314	40.9" x 164'	35
PF6315	53.9" x 164'	40
PF6354L100	54" x 100'	24



PF6400 Clear Textured Gloss

PermaFlex®

Media: 3.75-mil Textured Polyolefin Film

Adhesive: Clear, Permanent Acrylic Pressure-sensitive

Liner: 55# SCK

Features and Benefits:

- Cost effective enough for short-term promotions
- · Does not finger print

Typical Uses:

- Floor graphics in door only
- · Wall murals
- Point-of-purchase. and trade show displays
- Digital graphics

Use with:

- IMAGin® JT5828R pg 11
- B•free® Gruv™ GV429R pg 13
- IMAGin DigiTrans[™] pq 19
- REBEL® RB228R pg 28

Physical Properties	Typical Values	
Thickness , inches (μm) Film plus adhesive	0.047 (120)	
180°Peel Adhesion , lb/in. (N/25 m Glass- 20 min.	nm) 1.5 (6.5) 24 hr 2.0 (8.7)	
Adhesive PH	Neutral	
Temperature Ranges Application: 50° to 100° F (10° to 38°C) for best results End Use: -40° to 180°F (-30° to 82°C)		
Shelf Life:		

Stock No.	Roll Width x Length	Weight: Pounds
PF6454	54" x 150'	35

Two years when stored at 75°F (24°C) and 50% relative hu-

midity or less. Note: Mactac recommends the rolls be stored

on end or suspended from the core.





UV

surface

Special Features

PF6500 Clear Textured

Media: 5.3-mil Textured Vinyl

Adhesive: Clear, Permanent Acrylic Pressure-sensitive

Liner: 1.2-mil PET Release Liner

Features and Benefits:

- · Tough, textured laminate for indoor and short-term outdoor walkway graphics
- · Does not finger print

Typical Uses:

- · Floor graphics
- Wall murals
- Point-of-purchase and tradeshow displays

Use with:

- IMAGin JT5828R pg 11
- B•free Gruv GV429R pg 13
- IMAGin DigiTrans pg 19
- REBEL RB228R pg 28

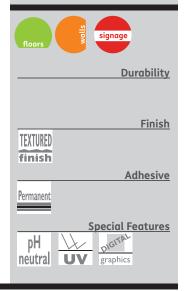
PermaFlex®

Temperature Ranges		
Adhesive PH		Neutral
180°Peel Adhesion , lb/in. (Stainless Steel	N/25 mm) - 30 min. - 24 hr	2.9 (13) 3.5 (16)
Thickness , inches (μm) Film plus adhesive		0.0053 (135)
Physical Properties		Typical Values

End Use: **-40° to 180°F** (-30° to 82°C)

Two years when stored at 75°F (24°C) and 50% relative humidity or less. Note: Mactac recommends the rolls be stored on end or suspended from the core.

Stock No.	Roll Width x Length	Weight: Pounds
PF6538	38" x 164'	38
PF6554L150	54" x 150'	47







Anti-Graffiti and Protection Films



SAG 36 High-gloss Clear

Media: 1.4-mil (36 microns) PET

Adhesive: Clear, Permanent Acrylic Pressure-sensitive

Liner: 1.7-mil PET

Features and Benefits:

- Developed to protect graphics from vandalism
- · Increase the impact resistance of windows
- UV Protection built in

Typical Uses:

• Private and public transportation vehicles

Use with:

- IMAGin® Series pgs 8-21
- REBEL® Series pgs 24-28
- · Direct-to-glass

			■®
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	HIIA	Ua	IU

Physical Properties	Typical Values
Thickness , inches (μm) Film plus adhesive	0.0023 (60)
Quick Tack on SS, lb./in2 (N/25mm)	3.2 (14)
Peel Adhesion , lb/in. (N/25 mm) Stainless Steel - 20 min. -24 hr	2.5 (11) 3.2 (14)
Adhesive PH	Neutral
Temperature Ranges Application: 50°F to 104° F (10°C to 40°C) for best results End Use: -40° to 194° F (-40° to 90°C)	

Shelf Life:

Two years when stored at $75^{\circ}F$ (24°C) and 50% relative humidity or less. Note: Mactac recommends the rolls be stored on end or suspended from the core.

Stock No.	Roll Width x Length	Weight: Pounds
CYSAG36328	60" x 328'	48



surface

finish

Permanent

FLAT

surface

SAG 53 High-gloss Clear

Media: 2.0-mil (53 microns) Hard-Coated PET

Adhesive: Clear, Permanent Acrylic Pressure-sensitive

Liner: 78# White Kraft

Features and Benefits:

- Developed to protect graphic images, private or public transport vehicles and areas (trains, subways, tramways, buses) that require a graffiti protection.
- Increase the impact resistance of windows
- Solvent resistant so graffiti can be easily cleaned using most commercially available graffiti cleaners without damaging the graphic.
- <u>Do not</u> directly applied on the vehicles but first laminated to a pressure-sensitive print media.
- Wets out over UV ink jet prints
- UV Protection built in

Typical Uses:

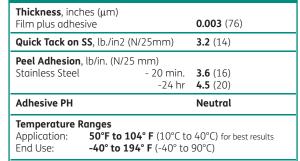
- · Private and public transportation vehicles
- · Signage

Use with:

- IMAGin Series pgs 8-21
- REBEL Series pgs 24-28

PermaGard®

Typical Values



Shelf Life:

Physical Properties

Two years when stored at 75°F (24°C) and 50% relative humidity or less. Note: Mactac recommends the rolls be stored on end or suspended from the core.

Stock No.	Roll Width x Length	Weight: Pounds
SAG53W54L150	54" x 150'	36



Finish

Adhesive

Special Features

Anti-Graffiti and Protection Films

PERMACOLOR®

SAG 175 High-gloss Clear

Media: 6.9-mil (175 microns) Hard-Coated PET

Adhesive: Clear, Permanent Acrylic Pressure-sensitive

Liner: 1.4-mil PET

Features and Benefits:

- Designed to protect glass on private or public fleets such as trains, subways, trams, buses, etc.
- Protects the glass against scratches made by sharp tools such as ceramics, diamonds, keys, screwdrivers, etc.
- Perfect clarity and vision through glass.
- Increase the impact resistance of windows
- Solvent resistant so graffiti can be easily cleaned using most commercially available graffiti cleaners without damaging the graphic..
- UV Protection built in

Typical Uses:

• Private and public transportation vehicles

Use with:

- IMAGin® Series pgs 8-21
- REBEL® Series pgs 24-28
- Direct-to-glass

PermaGard®

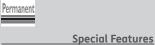
Thickness, inches (µm) Film plus adhesive Quick Tack on SS, lb./in2 (N/25mm) Peel Adhesion, lb/in. (N/25 mm) Stainless Steel - 20 min24 hr Adhesive PH	7.0078 (20) 3.2 (14)
Film plus adhesive (Quick Tack on SS, lb./in2 (N/25mm) Stainless Steel - 20 min24 hr Adhesive PH	3.2 (14)
Peel Adhesion, lb/in. (N/25 mm) Stainless Steel - 20 min24 hr 2 Adhesive PH	, ,
Stainless Steel - 20 min. 1 -24 hr 2 Adhesive PH	L .8 (8)
	2.0 (9)
Adhesive PH Temperature Ranges Application: 50°F to 104° F (10°C to 40°C) for best results End Use: -22° to 160° F (-30° to 70°C)	

Stock No.	Roll Width x Length	Weight: Pounds
CVSAG175	48" x 82'	30
CYSAG175	60" x 82'	35

midity or less. Note: Mactac recommends the rolls be stored

on end or suspended from the core.





Adhesive







High-Performance & Intermediate Face Mounting Films









Durability

Finish

optically 리 BA®

Adhesive

Permanent

Special Features



optically

FLAT neutra surface

PUV2100 Optically Clear

Media: Mounting Film

Adhesive: Double-Coated Clear Acrylic

Liner: Two Clear 1.5- mil PET Release Liners

Features and Benefits:

- · Industry's best clarity
- · UV inhibitors reduce color fade
- Aggressive solvent acrylic adhesive
- · Clear liners for inspection of product before lamination

Typical Uses:

• Face mounting of graphic images for back-lit or optically clear applications, transparencies and when super smoothness is required

PermaTrans[®]

Physical Properties	Typical Values	
Thickness , inches (μm) Adhesive Total product	0.0035 (132) 0.0065 (190)	
Quick Tack on SS, lb./in2	5.0 (22)	
Shear , hours to fail - Stainless Steel	150	
Peel Adhesion , lb/in. (N/25 mm) Stainless Steel - 30 min.	3.5 (13)	
White Light Transmission, %	98	
Adhesive PH	Neutral	
Temperature Ranges Application: 50° to 120° F (10° to 49°C) for best results		

Application:

End Use:

Shelf Life: Two years when stored at 75°F (24°C) and 50% relative hu-

-20° to 200° F (-29° to 93°C)

midity or less. Note: Mactac recommends the rolls be stored on end or suspended from the core.

Stock No.	Roll Width x Length	Weight: Pounds
PUV2141W41	1L150 41" x 150'	39
PUV2151W51	1L150 51" x 150'	48
PUV2151W51	1L265 51" x 265'	69
PUV2160W60	OL150 60" x 150'	58



CT2500 Clear

Media: 2.0-mil Polyester Film

Adhesive: Aggressive Permanent Clear Acrylic | Unique Removable Self-Wetting Clear Silicone Pressure-sensitive

Liner: 2.0 -mil Clear PET Liner | Smooth White Film Liner

Features and Benefits:

- Coated two sides, one with aggressive permanent adhesive and other with removable self-wetting silicone adhesive
- Removable side wound out for ease of application
- Indoor and outdoor applications

Typical Uses:

• Face-mounting graphic images to glass windows, Plexiglas® or other transparent substrates



Physical Properties Typical Values Thickness, inches (µm) Carrier plus adhesive Quick Tack, lb./in2 Perm / Rem Glass Shear, hours to fail - Stainless Steel Peel Adhesion, lb/in. Stainless Steel - permanent - removable Adhesive PH Neutral **Temperature Ranges** 50° F (10°C) for best results Application: End Use: -40° to 185° F (-40° to 85°C) Two years when stored at 75°F (24°C) and 50% relative

Stock No.	Roll Width x Length	Weight: Pounds
CT2554W54L150	54" x 150'	38

humidity or less. Note: Mactac recommends the rolls be

stored on end or suspended from the core.



Adhesive

Special Features

High-Performance & Intermediate Face Mounting Films



CT2200 Optically Clear

Media: Film

Adhesive: One Side Optically Clear Acrylic Permanent | One Side Optically Clear Removable

Liner: Polyester Release Liner | Polyester Release Liner



Features and Benefits:

- Optically-clear permanent/removable mounting film
- 100% Chlorine, vinyl and phthalate-free
- Non-water whitening for wet application

Typical Uses:

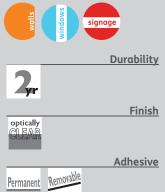
- Light boxes/back-lits
- Face-mounting graphic images
- Removable indoor and outdoor window signage
- Point-of-purchase displays
- Flat and slightly curved surfaces

Physical Properties		Typical Values
Thickness , inches (μm) Carrier plus adhesive)	0.0067
Quick Tack , lb./in2 Glass		Perm / Rem 2.8 / 2.5
Shear , hours to fail - Stainless Steel		
Peel Adhesion , lb/in. Stainless Steel	- permanent - removable	4.0 1.2
Adhesive PH		Neutral
Temperature Ranges Application: 50° F 6 End Use: -40° to	(10°C) for best resul o 185° F (-40° to	
Shelf Life		

Two years when stored at $75^{\circ}F$ (24°C) and 50% relative humidity or less. Note: Mactac recommends the rolls be stored on end or suspended from the core.

Stock No.	Roll Width x Length	Weight: Pounds
CT2241L150	41" x 150'	32
CT2251L150	51" x 150'	35
CT2254L150	54" x 150'	38
CT2261L150	61" x 150'	Δ1









High-Performance, Intermediate & Economy **Back Mounting Films**



Durability

Finish

Adhesive

Permanent

Special Features







IP5000 Opaque White

Media: Thin Plastic Film

Adhesive: Coated Both Sides with Acrylic

Pressure-sensitive

Liner: Single Release Liner

Features and Benefits:

• One paper release liner allows for fast lamination

Typical Uses:

• Mounting of images to black gator, Sintra® and other typical mounting substrates

PermaPrint®

Physical Properties		Typical Values
Thickness , inches (μm) Carrier plus adhesive		0.0038 (90)
Quick Tack on SS, lb./in2		4.0 (17.5)
Shear , hours to fail - Stainl	less Steel	150
Peel Adhesion , lb/in. Stainless Steel	- 30 min. - 24 hr	4.5 (19) 5.0 (22)
Adhesive PH		Neutral
Temperature Ranges Application: 50° to 120 End Use: -20° to 20	0° F (10° to 4° 10° F (-29° to	
Shelf Life:		

Stock No.	Roll Width x Length	Weight: Pounds
IP5015	25" x 150'	15
IP5007	37" x 150'	20
IP5002	51" x 150'	29
IP5008	38" x 150'	21
IP5001	51" x 400'	64
IP5040	60.25" x 150'	33

Two years when stored at 75°F (24°C) and 50% relative hu-

midity or less. Note: Mactac recommends the rolls be stored

on end or suspended from the core.





Durability

Finish

Adhesive Permanent

Special Features pΗ FLAT

graphics neutra

PP2011 Clear

Media: Thin Polyester Film

Adhesive: Coated Both Sides with

Acrylic Pressure-sensitive

Liner: White, Moisture-stable, Single Release

Features and Benefits:

- · Low initial tack allows for easy fixing of mistakes
- · One release liner for faster laminating

Typical Uses:

• General purpose mounting to substrates such as Fome-core®, Gator® board, Cresent® board, Masonite® and Sintra®

PermaPrint®

Physical Properties		Typical Values
Thickness , inches (μm) Carrier plus adhesive		0.0024 (60)
Quick Tack , lb./in2 Glass		side 1/side 2 2.1/3.0 (9/13)
Shear , hours to fail - Stainle	ess Steel	>1000
Peel Adhesion , lb/in. Stainless Steel		1.8/2.3 (8/10) 2.5/3.4 (11/15)
Adhesive PH		Neutral

Temperature Ranges

40° to 120° F (5° to 49°C) for best results Application: End Use: **-20° to 212° F** (-29° to 100°C)

Shelf Life:

Two years when stored at 75°F (24°C) and 50% relative humidity or less. Note: Mactac recommends the rolls be stored on end or suspended from the core.

Stock No.	Roll Width x Length	Weight: Pounds
IP2013	79" x 164'	67
PP3316164	60.2" x 164'	30
PP3315164	51.1" x 164'	26
PP3314164	40.9" x 164'	21





PP5000 Opaque White

Media: Thin Polypropylene Film

Adhesive: Coated Both Sides Aggressive Rubber-Based Pressure-sensitive

Liner: White, Polycoated Coated Two-Sides,

Moisture Stable Paper Liner

Features and Benefits:

- · High-tack, high-peel adhesions and high cohesive strength for quick adhesion
- Good for low energy surfaces such as Sintra®, plastic and styrene

Typical Uses:

- · General purpose mounting of digital images
- Roll laminators

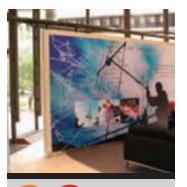


Physical Properties		Typical Values	
Thickness , inches (μm) Carrier plus adhesive	Thickness , inches (μm) Carrier plus adhesive		
Quick Tack on SS, lb./ir	n2 (N/25mm)	9.0 (39)	
Shear , hours to fail - St	ainless Steel	600+	
Peel Adhesion, lb/in. (N/25 mm)			
Stainless Steel	- 30 min.	11 (50)	
Acrylic Panels	- 30 min.	12 (45)	
Sinatra Board	- 30 min.	4.5 (19)	
Digital Film	- 30 min.	6.3 (28)	
Digital Paper	- 30 min.	5.3 (24)	
Adhesive PH		Neutral	
Temperature Ranges	Temperature Ranges		

>50° (10°C) for best results Application: End Use: -20° to 195° F (-30° to 90°C)

Two years when stored at 75°F (24°C) and 50% relative humidity or less. Note: Mactac recommends the rolls be stored on end or suspended from the core.

Stock No. PP5000	Roll Width x Length	Weight:
PP5051L150	51" x 150'	24
PP5051L400	51" x 400'	65
PP5054L150	54" x 150'	26
PP5054L400	54" x 400'	68
PP5061L400	61" x 150'	





Finish

Adhesive

Permanent

Special Features



FLAT surface

PP5600 Clear

Media: Thin Polyester Film

Adhesive: Coated Both Sides Aggressive Rubber-Based Pressure-sensitive

Liner: White, Polycoated Coated Two-Sides,

Moisture Stable Paper Liner

Features and Benefits:

- · High-tack, high peel adhesions and high cohesive strength for quick adhesion
- Good for low energy surfaces such as Sintra, plastic and styrene

Typical Uses:

- · General purpose mounting of digital images
- Roll laminator



Physical Properties		Typical Values
Thickness , inches (μm Carrier plus adhesive	, ,	
Quick Tack on SS, lb./ir	Quick Tack on SS, lb./in2 (N/25mm)	
Shear , hours to fail - St	Shear , hours to fail - Stainless Steel	
Peel Adhesion, lb/in. († Stainless Steel Acrylic Panels Sinatra Board Digital Film Digital Paper	N/25 mm) - 30 min 30 min 30 min 30 min 30 min 30 min.	11 (50) 12 (45) 4.5 (19) 6.3 (28) 5.3 (24)
Adhesive PH		Neutral

Temperature Ranges

Application: >50° (10°C) for best results End Use: -20° to 195° F (-30° to 90°C)

Shelf Life:

Two years when stored at 75°F (24°C) and 50% relative humidity or less. Note: Mactac recommends the rolls be stored on end or suspended from the core.

Stock No. PP5600	Roll Width x Length	Weight:
PP5642L150	42" x 150'	20
PP5651L150	51" x 150'	24
PP5651L400	51" x 400'	65
PP5654L150	54" x 150'	26
PP5654L400	54" x 400'	68





Durability Finish

Adhesive

Permanent

Special Features







Thermal Overlaminates



Special Features

Permanent

TL2000 Clear High-gloss

Media: 3.0-mil | 5.0-mil PET Films **Adhesive:** Heat-Activated Polymeric

Features and Benefits:

- Enhances image to provide more vibrant colors
- UV inhibitors protect image from color fade
- · Protects from moisture
- Thicker products provide maximum protection

Typical Uses:

- · Retail displays
- Point-of-Purchase / Point-of-Sale
- · Image protection

THERMACOLOR™

Physical Properties	Typical Values
Thickness	3-mil (1/2) 5-mil (3/2)
Roll Wind	Adhesive In
Adhesive PH	7.0
Core Size	3" I.D.
Heat Seal Initiation Temperature	180°F (82°C)
Chalf Life.	

Two years when stored at 75°F (24°C) and 50% relative humidity or less. Note: Mactac recommends the rolls be stored on end or suspended from the core.

Stock No.	Roll Width x Length	Weight: Pounds
3-mil		
TL2037*	33" x 500'	30
TL2035	38" x 500'	32
TL2033*	43" x 500'	35
TL2031	51" x 500'	41
5-mil		
TL2057*	33" x 250'	26
TL2055	38" x 250'	29
TL2053	43" x 250'	34
TL2051	51" x 250'	39

^{*} Special Order sizes 15 day lead time

TL2100

Media: 10.0-mil Clear, Glossy PET Film **Adhesive:** Heat-Activated Polymeric

Features and Benefits:

- Enhances image to provide more vibrant colors
- Protects image from UV color fade
- Protects image from moisture and abrasions

Typical Uses:

- · Roll displays
- Retail displays
- Point-of-Purchase / Point-of-Sale
- Image protection
- · Non pressure-sensitive graphics

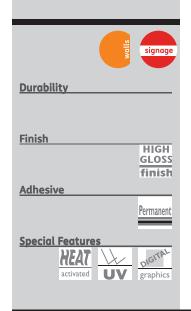
THERMACOLOR¹¹

Physical Properties	Typical Values
Thickness	10-mil (7/3)
Roll Wind	Adhesive In
Adhesive PH	7.0
Core Size	3" I.D.
Heat Seal Initiation Temperature	180°F (82°C)

Two years when stored at $75^{\circ}F$ (24°C) and 50% relative humidity or less. Note: Mactac recommends the rolls be stored on end or suspended from the core.

Stock No.	Roll Width x Length	Weight: Pounds
TL2107*	33" x 250'	50
TL2105	38" x 250'	56
TL2103*	43" x 250'	64
TL2101	51" x 250'	75

^{*} Special Order sizes 15 day lead time



TL4000 Clear Satin

Media: 3.0-mil Polyester Film

Adhesive: Heat-Activated Polymeric

Features and Benefits:

- Lends body to image for easier handling and display
- Protects image from UV light
- Enhances color while cutting back on glare

Typical Uses:

- Retail displays
- · Trade show displays
- · Image protection

THERMACOLOR™

Physical Properties	Typical Values
Thickness	3-mil (1/2)
Roll Wind	Adhesive In
Adhesive PH	7.0
Core Size	3" I.D.
Heat Seal Initiation Temperature	180°F (82°C)

Shelf Life:

Two years when stored at $75^{\circ}F$ (24°C) and 50% relative humidity or less. Note: Mactac recommends the rolls be stored on end or suspended from the core.

Stock No.	Roll Width x Length	Weight: Pounds	
TL4037*	33" x 500'	29	
TL4035	38" x 500'	31	
TL4033*	43" x 500'	34	
TL4031	51" x 500'	40	

^{*} Special Order sizes 15 day lead time



signag	ge
	Durability
SATIN	<u>Finish</u>
finish	
	Adhesive
Permanent	
	Special Features
AEAT activated U	OlGITAL graphics

TL5600 Matte Non-Glare

Media: 3.0-mil Polyester Film

Adhesive: Heat-Activated Polymeric

Features and Benefits:

- · Non-glare matte finish
- Protects image from contaminates and UV light.

Typical Uses:

- · Retail displays
- Signage

THERMACOLOR™

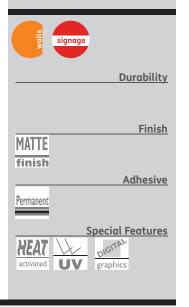
Physical Properties	Typical Values
Thickness	3-mil (0.5/2.5)
Roll Wind	Adhesive In
Adhesive PH	7.0
Core Size	3" I.D.
Heat Seal Initiation Temperature	180°F (82°C)

Shelf Life

Two years when stored at 75°F (24°C) and 50% relative humidity or less. Note: Mactac recommends the rolls be stored on end or suspended from the core.

Stock No.	Roll Width x Length	Weight: Pounds
TL5637*	33" x 500'	29
TL5635	38" x 500'	31
TL5633*	43" x 500'	34
TL5631	51" x 500'	40

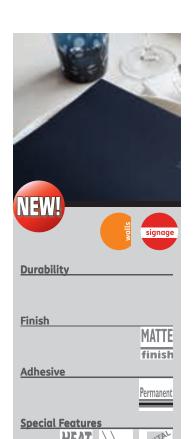
^{*} Special Order sizes 15 day lead time







Thermal Overlaminates



TL7030 Matte

Media: 3.0-mil EasyTouch™ Matte PET Adhesive: Heat-Activated Polymeric

Features and Benefits:

- · Hard-coated for graphic protection
- UV Light protection built-in
- Haze-free matte finish
- Stampable
- Foldable
- Glueable
- · Printable

Typical Uses:

- Graphic image overlamination
- Tradeshows
- Point-of-Purchase / Point-of-Sale Displays
- Nameplates
- Book covers
- Menu finishing
- · Packaging



Physical Properties	Typical Values
Thickness	3-mil (1/2)
Gloss	1.9
Adhesive PH	neutral
Core Size	3" I.D.
Heat Seal Initiation Temperature	185°-200°F (85°-94°C)

Shelf Life:

Two years when stored at 75°F (24°C) and 50% relative humidity or less. Note: Mactac recommends the rolls be stored on end or suspended from the core.

TL5000 Stock No.	Roll Width x Length	Weight: Pounds
TL7031	51" x 500'	41
TL7035	38" x 250'	16

Durability Finish MATTE finish Adhesive Permanent Special Features Activated The property of the proper

TL7050 Matte

Media: 5.0-mil EasyTouch Matte PET **Adhesive:** Heat-Activated Polymeric

Features and Benefits:

- · Hard-coated for graphic protection
- UV Light protection built-in
- Haze-free matte finish
- Stampable
- Foldable
- Glueable
- Printable

Typical Uses:

- Graphic image overlamination
- Tradeshows
- Point-of-Purchase / Point-of-Sale Displays
- Nameplates
- Book covers
- Menu finishing
- · Packaging



Physical Properties	Typical Values
Thickness	5-mil (2/3)
Gloss	1.9
Adhesive PH	neutral
Core Size	3" I.D.
Heat Seal Initiation Temperature	185°-200°F (85°-94°C)

Shelf Life

Two years when stored at 75°F (24°C) and 50% relative humidity or less. Note: Mactac recommends the rolls be stored on end or suspended from the core.

TL5000 Stock No.	Roll Width x Length	Weight: Pounds
TL7051	51" x 500'	39
TL7055	38" x 250'	29



Thermal Overlaminates



TL7100 Matte

Media: 10.0-mil EasyTouch™ Matte PET Adhesive: Heat-Activated Polymeric



- Hard-coated for graphic protection
- UV Light protection built-in
- Haze-free matte finish
- Stampable
- Foldable
- Glueable
- Printable

Typical Uses:

- Graphic image overlamination
- Tradeshows
- Point-of-Purchase / Point-of-Sale Displays
- Nameplates
- · Book covers
- · Menu finishing
- · Packaging



Physical Properties	Typical Values
Thickness	10-mil (2/8)
Gloss	1.9
Adhesive PH	neutral
Core Size	3" I.D.

Shelf Life:

Two years when stored at 75°F (24°C) and 50% relative humidity or less. Note: Mactac recommends the rolls be stored on end or suspended from the core.

TL5000 Stock No.	Roll Width x Length	Weight: Pounds
TL7101	51" x 500'	75
TI 7105	38" x 250'	56



* Special Order sizes 15 day lead time







Resources

Technical Guides	Description
Open-Image Warranty™	Mactac's way of keeping warranty matters simple. We understand you have a large number of options available for making graphics for an ever expanding variety of applications. When it comes to making graphics with Mactac's media you are covered.
TA2010 Cutting PermaFlex®	Trimming PermaFlex® laminated images.
TA2017 Material Safety Data Sheets	MSDS Sheets for Mactac Products.
TA2032 General Surface Preparation	Surface preparation is a critical step towards successful vinyl graphic installations. This Technical Assistance Guide provides the proper procedures for cleaning and preparing various surfaces for optimized pressure-sensitive graphic applications.
TA2034 Vinyl Graphics Removal	Most vinyl graphic challenges center on application and adhesion. However, there comes a time when vinyl graphic has outlived its purpose and must be removed. This Guide contains the steps to lead you through the removal process.
TA2037 Rolling and Shipping Graphics	Mactac studies and field surveys with numerous customers using PERMACOLOR laminates in rollable graphic applications, leads Mactac to make recommendations for rolling and shipping laminated images.
TA2040 How to make Floor Graphics	The Mactac Floor Graphic System consists of performance-matched overlaminates and base films for all printing methods, as well as installation assistance. Simply answering the questions in this guide will help you select the right components for your floor graphic application and ensure a successful installation.
TA2041 Archivability	Archival or permanent pressure-sensitive paper products
TA2044 Lamination Procedures	PERMACOLOR provides fast, efficient processing through cold roll lamination techniques without the need for heat, drying or messy liquid coating operations.
TA2063 Cleaning PERMACOLOR® Laminated Images	Mactac product recommendations for CBS Outdoors.
TA2076 Outgassing Prevention	Plastic sheet pre-treatment for the reduction or elimination of out-gassing.
TA2100 Digital Printing 101	No matter what type of digital printer you have there are some basic steps to follow that will insure a quality print for every job.
TA2101 Wrap Care	Follow these recommendations made by industry experts to keep your wrap in excellent condition.
TA2102 IMAGin® RoughRAP® Installation Guide	Learn the proper way to install graphics to rough or textured surfaces to create an outstanding visual display.
TA2103 B•free® Watercraft Graphics Installation Guide	Learn the proper techniques for installing marine graphics that will last using B-free™ digital media.
TA2104 MACmark® 8900 Series Application Guide	MACal® 8900Pro is a unique intermediate film with up to 4 years outdoor life. The product can be applied at temperatures down to 32° and can be cleanly removed for up to 2 years when you follow the directions in the PDF to the left.
TA2105 Application Checklist	Mactac's new application checklists helps you make sure you cross all the T's and dot all the I's before beginning your project.
TA2106 IMAGin Deco Application Guide	Step by step directions for installing IMAGin Deco pressure-sensitive top-coated fabric for all mural applications.
TA2500 Graphics Application to Drywall	Pressure-sensitive graphics in drywall applications are difficult at best for a range of reasons. In this Technical Assistance Guide, we give recommendations for the best chance of success.
TA2501 B•free Application Guide	Our micro-structured air-egress technology provides the best opportunity for a successful application!

Guide #	Description	Guide #	Description
MAC1766	MACmark® Cut Vinyl Application Guide	MAC2808	IMAGin Wide-Format Media Quick Reference Poster
MAC2597	MACmark Marking Films Product Guide	MAC2809	MACmark Window Films
MAC2685	IMAGin® Digital Media Product Guide	MAC2631	MACmark Colors Poster
MAC2703	REBEL® Product Guide	MAC2830	PERMACOLOR Mounting Films Product Guide
MAC2705	PERMACOLOR® Product Guide	MAC2831	wallNOODLE®/ROODLE™ Product Guide
MAC2708	PERMACOLOR Floor Graphics Product Guide	MAC2842	Window Graphics Guide
MAC2719	B•free® Digital Media Product Guide	MAC2897	Marine Product Guide
MAC2805	Wall Graphics Media Product Guide	MAC2890	Decorative Graphic Solutions & Applications Guide





All of Mactac's products in one App. Visit the App Store today!





MACmark® changes graphics from ordinary to extraordinary!

Build your business and your reputation with the complete line of **MACmark** vinyl marking films.

The **MACmark** line features a broad spectrum of colored, textured and special effect films for cut vinyl applications that range from short-term signage to long-term fleet graphics. **MACmark** vinyls exhibit excellent conformability and adhesion to difficult surfaces and can withstand high temperatures.

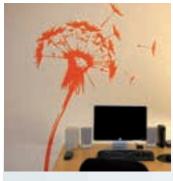


MACmark films are offered in the following categories:

- Cast High-Performance
- Calendered High-Performance
- Translucent High-Performance
- Intermediate
- Specialty

Features and Benefits:

- · Thermal transfer printable
- A wide variety of high-performance opaque and metallic colors
- Highly conformable over rivets, curves, and corrugations
- Superior cutting and weeding properties
- · Industry's highest gloss level
- Contrast liners for easy weeding of white films







Superior cutting and weeding properties.

Contrast liners for easy and quick weeding.			term oor iising	rking / irkings striping	e Wrap	ings		
Product Outdoor Thickness Characteristics		Long-term Outdoor Advertising	Fleet Marking / Vehicle Markings / Decals & Striping	Full Vehicle Wrap:	Marine Markings			
High-Performa	nce Marking F	ilms						
6600	Up to 8years	2.0-mil	 Polymeric cast opaque vinyl Permanent clear solvent acrylic adhesive 78# bleached white Kraft liner: stability and layflat 			۰	•	
9800PRO	Up to 7-8 years	2.6-mil	 Polymeric calendared vinyl alternative to cast Permanent solvent acrylic adhesive 8n# bleached white Kraft liner: stability and layflat 	•			•	
9700PRO	Up to 5-7 years	3.0-mil	 Polymeric calendared translucent vinyl Consistent day/night color Permanent solvent acrylic adhesive 83# bleached white Kraft line: stability and layflat 	•				
TuningFilms Carbon Fiber BF	Up to 5 years	5.1-mil	Trendy carbon fiber texture B•free® air-egress permanent acrylic adhesive 80# polycoated layflat liner: stability and layflat	•			•	
TuningFilms Iridescent	Up to n-5 years	3.9-mil	 Ultra conformable cast vinyl that changes colors Low tack high-performance acrylic adhesive 78# bleached white Kraft liner for stability and layflat 			•	•	
TuningFilms Textured	Up to 5 years	Soft structured cast vinyl in black leather or silver moon Up to 8.7-mil finishes			•		•	
TuningFilms Metal BF	Up to 5 years	5.5-mil	Embossed polymeric vinyl looks like metal Permanent acrylic adhesive 90# polycoated layflat liner		•		•	
TuningFilms Sublime BF	Up to 7-8 years	3.4-mil	Polymeric calendared vinyl changes vehicle color B•free air-egress permanent acrylic adhesive 83# bleached white Kraft liner for stability and layflat	•		•	-	
TuningFilms 800 BF Stellar	Up to 5 years	4.7-mil	 Sparkling double layer cast vinyl B•free air-egress permanent acrylic adhesive 90# polycoated layflat liner 			٠		
Intermediate I	Marking Films							
8900PRO	Up to 4 years outdoor; 5 years indoor	2.8-mil	 Calendared vinyl Adhesive removes cleanly up to 2 years from most surfaces 83# bleached white Kraft liner: stability and layflat 					
8300PRO	Up to 4-5 years	2.8-mil	 Highest gloss in the industry Permanent solvent acrylic adhesive 83# bleached white Kraft liner for stability and layflat 					
700 Décor	Up to 5 years	3.0-mil	 Polymeric translucent color vinyl Consistent day/night color Permanent transparent solvent acrylic adhesive 83# bleached white Kraft liner: stability and layflat 					
MACcrystal® 8400	Up to 3 years	3.0-mil	 Glossy translucent vinyl with color uniformity Permanent transparent acrylic adhesive 83# bleached white Kraft liner: stability and layflat 					
Specialty Film	s							
5700	5-7 Years	6.0-mil	 Reflective polymeric film with excellent night and day visibility White high strength permanent acrylic adhesive 92# White polycoated lay flat liner 	•	•			
6700	5 Years	3.0-mil	Polymeric sparkle metallic cast vinyl Ultra conformability on complex curves Permanent solvent acrylic adhesive					
6800	Up to 6 months	2.0-mil	 Eye catching color polymeric cast vinyl Permanent solvent acrylic adhesive 78# Bleached white Kraft liner: stability and layflat 					
Mactac wallCHALKER™	Up to 4 Years	4.7-mil	Semi-rigid chalkable vinyl Aggressive removable adhesive removes cleanly up to 2 years from most surfaces 83# Kraft Layflat liner	•				

Recommended Application Tapes:

MACtransfer 210 with medium tack adhesive for medium to large decals, MACtransfer 220 with high-tack adhesive for small letter and fine lines and MACtransfer 230 clear with medium-tack adhesive for medium to large decals.



		7/2	JACKSON	(F)	100		70	Louisland		Recc S	mmen urfaces	ded s
Interior Glass Partitions & Windows	Exterior Windows	Wall Design	Wall Words	Logo & Signs	Back-lit Signs	Awnings	point-of-purchase Promotional Signage	Banners	Additional Applications	Flat or Curved	Complex Curves	Rivets
	•	•		٠			•					
•	•				•	•			Thermoforming			
				•			•		Electronics Vehicle Interiors			
		•		•			•	•	Electronics Vehicle Interiors Décor			
									Racing Stripes Electronics Vehicle Interiors			
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				•			•		• Racing Stripes			
							•		• Racing Stripes			
									• Indoor Floor Graphics*			
•	•	•	•	•			Flat Surfaces	•	• Display Graphics • Floor Graphics*			
•	•						•		• Privacy Accents			
•				•	•		•					
		•		•			•		• Table tops and other flat surfaces			

* For correct ASTM C-1028 Laminate see MAC2705 PERMACOLOR® Floor Guide





High-Performance Marking Films









<u>Durability</u>

Finish GLOSS finish

Adhesive

Permanent

Special Features





6600 Cast Vinyl

Media: 2.0-mil Cast Vinyl

Adhesive: Clear, High-Performance Solvent Acrylic

Liner: 78# Bleached Kraft Layflat Liner

Features and Benefits:

- Excellent conformability to corrugated and riveted surfaces
- Up to eight years outdoor durability, five years for metallic colors
- Superior cutting and weeding

Typical Uses:

- · Full vehicle wrap
- Fleet marking with rivets and irregular surfaces
- Watercraft (Above waterline, One year durability)
- · Long-term outdoor advertising
- · Decorative panels
- · Logos and signs
- · Exterior window graphics

Physical Properties	Typical Values				
Thickness , inches (μm) Film plus adhesive	0.0032 (81)				
Dimensional Stability (shrinkage), % 48 hours @ 158°F (70°C) bonded aluminum	<0.2				
Peel Adhesion , lb/in. (N/25 mm) Stainless Steel - 30 min. - 24 hr	4.0 (17) 5.0 (22)				
Face Material Data,68°F (20°C) Tensile strength lb/in. (N/m) Elongation %	>9.5 (0.97) >100%				
Temperature Ranges Application: 40° to 104°F (5° to 40°C) End Use: -40° to 194° F (-40° to 90°C)					
Shelf Life: Two years when stored between 60-80°F (15-25°C) and 50% RH or less.					

Roll Width x Length

48" x 150'

Weight: Pounds



Stock No



High-Performance Marking Films



6600 Custom Color Match Program

How to request a custom color match:

- Ask your Mactac® sales rep for a Color Match form.
- Complete and send in the form along with your color sample or PMS color match.
- Mactac will match the color and send you a custom sample, along with an approval form.

How to place a custom color order:

- Sign the custom color approval form and return as directed, with the custom sample.
- Provide a purchase order (6000 sq. ft. minimum order).
- Provide a forecast for future order quantities.

Features and benefits:

- Infinite amount of colors
- Choice of gloss, matte and metallic finishes for vivid colors and contrasts
- Mactac performance Open-Image WarrantySM
- 6000 sq. ft. minimum
- Color match returned within 10 days for customer approval
- Only two weeks to manufacture color after approval
- Available up to 60" wide
- Up to eight years outdoor durability, five years metallics
- Top quality adhesive performance
- Less shrinkage than industry standard



Note: Colors shown may vary due the printing process. **Call for a 6600 Series Color Card (MAC2758) for actual colors.**





MACmark®

High-Performance Marking Films



9800PRO High-gloss | 9800PRO-SL Luminous

Media: 2.6-mil Cadmium-Free Calendered Vinyl Adhesive: Clear, High-Performance Solvent Acrylic

Liner: 83# Bleached White Kraft Liner

Features and Benefits:

- · Significant cost savings over cast vinyl
- Up to seven years outdoor durability, eight years for black and white and five years for metallic colors
- · Superior thermal transfer surface
- · Superior cutting and weeding

Typical Uses:

- · Long-term outdoor advertising
- Fleet marking over simple curves, rivets and corrugations
- · Watercraft
- Window graphics
- · Decorative panels
- · Logos and signs

Physical Properties	Typical Values				
Thickness , inches (μm) Film plus adhesive	0.0037 (85) 0.0039 (100)				
Dimensional Stability (shrinkage), % 48 hours @ 158°F (70°C) bonded aluminum	<0.1				
Peel Adhesion , lb/in. (N/25 mm) Stainless Steel - 20 min. - 1 week	4.0 (16) 4.6 (20)				
Face Material Data,68°F (20°C) Tensile strength lb/in. (N/m) Elongation %	>9.8 (27) >150%				
Temperature Ranges Application: 45° to 104°F (8° to 40°C) End Use: -40° to 194° F (-40° to 90°C)					
Flammability , Self-extinguishing Sample mounted on aluminum	ISO 3795				
Shelf Life: Two years when stored between 60-80°F (15-25°C) and 50% RH or less.					

Stock No.	Roll Width x Length	Weight: Pounds
CV	48" x 164'	42
CY	60" x 164'	53



Note: Colors shown shown may vary due the printing process. Call for a 9800PRO Series Color Card (MAC2760) for actual colors.



High-Performance Marking Films

MACmark[®]

9700PRO Matte Translucent

Media: 3.0-mil Cadmium-Free Vinvl

Adhesive: Permanent

Liner: 83# Bleached White Kraft Liner

Features and Benefits:

- Ultimate color consistency and uniformity
- Bright, vibrant colors
- Used in creating thermal formed signs
- 5-7 Years outdoor and indoor durability
- Durable permanent adhesive with excellent wet-out for superior clarity

Typical Uses:

- · Back-lit signs
- Awnings
- Windows
- · Thermoform signs

Orange

Yellow

9708-07

9708-01

9708-02

Sunflower

9708-08

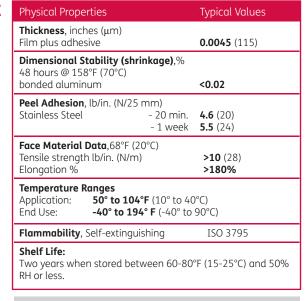
9728-00

White

Lemon Yellow

Signal Yellow

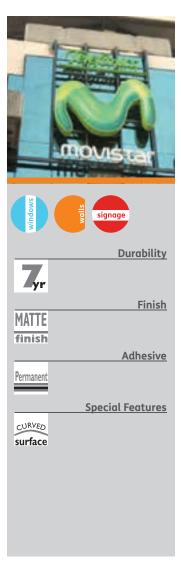
9702-06



	CV	48" x 164'	42
Sea Blue 9738-06	Turquoise 9748-03	Poppy Red 9758-04	
Sultan Blue	Bottle Green	Tomato Red	
9738-07	9748-04	9758-06	
European Blue	Red	Silver	
9738-08	9758-00	9768-00	
Green	Vivid Red	Gold	
9748-00	9758-01	9778-00	
Mint Green	Burgundy	Black	
9748-01	9758-02	9788-00	
Yellow Green	Cyclamen	Gray	
9748-02	9758-03	9788-01	

Roll Width x Length

Weight: Pounds



Note: Colors shown may vary due to catalog printing process. Call for a 9700PRO Color Card (MAC2762) for actual color swatches.

Stock No.

Light Diffusers and Light Stop

9738-00

Signal Blue

9738-01

Night Blue

Ultramarine Blue

9738-02

9738-03

Light Blue

Caribbean

9738-05

9738-04

Media: Translucent Adhesive: Permanent

Liner: 83# Bleached White Kraft Liner

Features and Benefits:

- 30% Diffuser 70% opacity
- 60% Diffuser 40% opacity
- · Light Stop 100% opacity

Typical Uses:

- · Homogenous light diffusion from light boxes
- Create different sades of color for nighttime illumination
- Special day/night effects with Light Stop

Stock No.	Roll Width x Length	Weight: Pounds
CV	48" x 164'	42

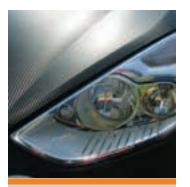
Physical Properties	Typical Values Light Diffusers	Typical Values Pro Light Stop			
Opacity , % TAPPI-425	9798-30PRO 30% 9798-60PRO 60%				
		9722-00PRO 100%			
Thickness , inches (µm) Film plus adhesive	.0045 (115)	.0069 (175)			
Dimensional Stability (shrinkage) inches (mm) 48hours@ 158°F (70°C) bonded to aluminum	<0.02 (.508)				
Peel Adhesion lb./in.(N/25mm) Stainless Steel	30 Min - 3.5 (16) 1 Week - 4.5 (20)				
Temperature Ranges Application: 50° to 104°F (10° to 40°C) End Use: -40° to 194° F (-40° to 90°C)					
Flammability, Self-extinguishing ISO 3795					
Shelf Life: Two years when stored between 60-80°F (15-25°C) and 50% RH or less.					





High-Performance Marking Films

Media: 5.1-mil Textured, Cadmium-Free Polymeric Vinyl Adhesive: Air-egress, Micro-structured, Permanent Acrylic





Durability	
	5 I
	yr
Finish	
	TEXTURED
	finish
Adhesive	
	 Permanent

Special Features

air egress

CURVED

surface



Carbon Fiber BF

 Realistic carbon fiber effect on any smooth curved or flat surface

Liner: 80# Polycoated Layflat Liner

- Applies over rivets
- · Resistant to most oils, grease, fuel, salts
- Up to five years outdoor durability
- B•free® air-egress adhesive for quick and quick bubble-free installation

Typical Uses:

- · Exterior vehicle decoration/personalization
- Trim accent on consoles, dash on vehicle interior
- Watercraft
- · Customization of electronic equipment including:
 - Computers
- · Mobile phones
- Tablets
- Game console



Note: Call for a TuningFilms Color Card (MAC2866) for actual colors.

t Acrylic Physical Properties Thickness, inches (μm) Film plus adhesive Dimensional Stability (shrinkage),% 48 hours @ 158°F (70°C) bonded aluminum visible Lacrylic Typical Values 0.0061 (130) 0.0061 (130)

Thickness , inches (μm) Film plus adhesive	0.0061 (130)					
Dimensional Stability (shrinkage), % 48 hours @ 158°F (70°C) bonded aluminum	<0.3					
• • • • • • • • • • • • • • • • • • •	2.8 (13) 3.4 (15) 3.7 (16)					
Face Material Data,68°F (20°C) Tensile strength lb/in. (N/15 mm) Elongation %	>12 (40) >150%					
Temperature Ranges Application: 50° to 104°F (10° to 40°C) End Use: -40° to 194° F (-40° to 90°C)						
Flammability, Self-extinguishing	ISO 3795					

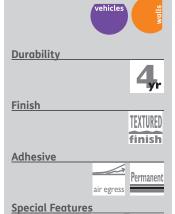
Stock No.	Color	Roll Width x Length	Weight:Pounds
TF1088BF	Black	60" x 82'	35
TF1028BF	White	60" x 82'	35
TF1068BF	Silver	60" x 82'	35
TTF8801BF	Graphite	60" x 82'	35

uningfilm

Two years when stored between 60-80°F (15-25°C) and 50% RH or less.

Shelf Life:





Iridescent - Color Changing

Media: 3.9-mil Pearl, Blue-Green & Fushia-Green, Soft Cast Vinyl

Blue-Green

TF3003

Adhesive: Air-egress, Micro-structured Permanent Acrylic

Liner: 80# Polycoated Layflat Liner

Features and Benefits:

- Conformable cast vinyl with unique finishes
- Applies over corrugated and curved surfaces
- · Up to four years outdoor durability
- Repositionable, user-friendly adhesive

Typical Uses:

- Designed for full and partial vehicle wraps
- Watercraft

Pearl

TF3015

CURVED

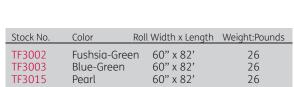
rivets surface

· Electronic equipment & furniture decoration

Fushia-Green

TF3002

· Racing and rally stripes



Physical Properties	Typical Values				
	Pearl	Fuchsia-Green & Blue-Green			
Thickness , inches (μm) Film plus adhesive	0.0053 (135)	0.0053 (135)			
Dimensional Stability (shrinkage), % 48 hours @ 158°F (70°C) bonded aluminum	<0.2	<0.2			
Peel Adhesion , lb/in. (N/25 mm) 180°F Stainless Steel - 20 min. - 24 hr - 1 wk	(16) (20) (25)	(14) (18) (23)			
Face Material Data ,68°F (20°C) Tensile strength lb/in. (Nk/m) Elongation %	>(25) >150%	>(25) >150%			
Temperature Ranges Application: 59° to 104°F (15° to 40°C) End Use: -40° to 194° F (-40° to 90°C)					

Two years when stored between 60-80°F (15-25°C) and 50% RH or less.

Flammability, Self-extinguishing



ISO 3795

High-Performance Marking Films

MACmark[®]

Textured

Media: 8.7-mil Soft Cast Vinyl

Adhesive: Repositionable Transparent Acrylic

Liner: 80# Polycoated Layflat Liner

Features and Benefits:

- Black Leather for real leather appearance
- Applies over corrugated and slightly curved surfaces
- · Up to five years outdoor durability

Typical Uses:

- Designed for partial vehicle wraps
- Electronic equipment & furniture decoration
- · Racing and rally stripes
- Watercraft





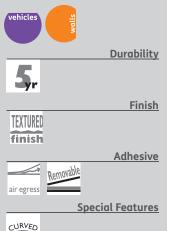
Physical Properties	Typical Values
Thickness , inches (μm) Film plus adhesive	0.0102 (260)
Dimensional Stability (shrinkage),% 48 hours @ 158°F (70°C) bonded aluminum	<0.02
Peel Adhesion , lb/in. (N/25 mm) 180°F Stainless Steel - 20 min. - 24 hr - 1 week	(15)
Face Material Data ,68°F (20°C) Tensile strength lb/in. (N/15 mm)	<u>></u> (25) > 80%
Elongation %	<u>~ 80 /0</u>
Temperature Ranges Application: 60° to 104°F (15° to 40° to 194° F (-40° to)°C)
Temperature Ranges Application: 60° to 104°F (15° to 40)°C)

Stock No.	Color	Roll Width x Length	Weight: Pounds
TF3102	Black Leather	60" x 82'	29

Physical Properties

Thickness, inches (µm)





surface

Brushed Metals

Media: 5.5-mil Cadmium-Free Polymeric Vinyl

Adhesive: B•free® Air-egress

Liner: 90# Polycoated Layflat Liner

Features and Benefits:

- Create special effects with five different matte brushed metal colors: Black, Aluminum, Steel, Titanium and Graphite
- Up to five years outdoor durability (Steel four years, Aluminum - two and a half years)

Typical Uses:

- Designed for full and partial vehicle wraps
- Electronic equipment & furniture decoration
- Racing and rally stripes
- Watercraft



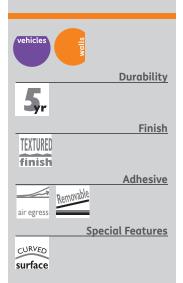


Typical Values

0.0071 (100)

Film plus adhesive	0.00/1 (180))		
Dimensional Stability (shrinkage),% 48 hours @ 158°F (70°C) bonded aluminum <0.03				
Peel Adhesion , Ib/in. (N/25 mm) 180°F Stainless Steel - 20 min. - 24 hr - 1 week	(15)			
Face Material Data,68°F (20°C) Tensile strength lb/in. (N/15 mm) Elongation %	<u>></u> (40) ≥ 150%			
Temperature Ranges Application: 50° to 104°F (10° to 40°C) End Use: -40° to 194° F (-40° to 90°C)				
Flammability, Self-extinguishing	ISO 3795			
Shelf Life: Two years when stored between 60-80°F (15-25°C)	c) and 50% RH o	less.		
Stock No. Color	Roll Width	Weight:		

Stock No.	Color	Roll Width x Length	Weight: Pounds
TF16800BF	Brushed Aluminum BF	60" x 82'	30
TF16801BF	Brushed Titanium BF	60" x 82'	30
TF16802BF	Brushed Steel BF	60" x 82'	30
TF16803BF	Brushed Graphite BF	60" x 82'	30
TF18800BF	Brushed Black BF	60" x 82'	30







High-Performance Marking Films





<u>Durability</u>

8,

Finish

HIGH MATTE finish

<u>Adhesive</u>



Special Features



700BF Sublime

Media: 3.4-mil Cadmium-Free, Polymeric Vinyl

Adhesive: Air-egress, Micro-structured, Permanent Acrylic

Liner: 83# Bleached White Kraft Liner

Features and Benefits:

- · Transform color of vehicles
- B•free® air-egress adhesive for quick and quick bubble-free installation
- Exterior color decoration
- Matte and ultra high-gloss finishes
- Matte finish provide good scratch resistance
- Highly conformable
- Up to 7-8 years outdoor durability

Typical Uses:

- Designed for full and partial vehicle wraps
- Customized vehicle wraps
- Racing and rally stripes



Physical Properties	Typical Values
Thickness , inches (μm) Film only Film plus adhesive	0.0334 (85) 0.0453 (115)
Dimensional Stability (shrinkage) ,% 48 hours @ 158°F (70°C) bonded aluminum	<0.02
Peel Adhesion , lb/in. (N/25 mm) 180°F Stainless Steel - 20 min. - 24 hr - 1 week	4.1 (18)
Face Material Data,68°F (20°C) Tensile strength lb/in. (Nk/m) Elongation %	≥ 9 (29) ≥ 150%
Temperature Ranges Application: 60° to 104°F (15° to 40° to 194° F (-40° to 194° F).	
Flammability, Self-extinguishing	ISO 3795
Shelf Life: Two years when stored between 60-80°F (15-25°	C) and 50% RH or less.

Stock No.	Color	Roll Width x Length	Weight: Pounds	
TF	All Colors	60" x 82'	26	



High-Performance Marking Films

MACmark[®]

Stellar 800 BF

Media: 4.7-mi Double Layer Cast Vinyl

Adhesive: Micro-structured Permanent Bubble-free

Liner: 90# Polycoated Release Liner

Features and Benefits:

• B•free® air-egress adhesive for quick and quick bubble-free installation

Typical Uses:

- Designed for vehicle and boat hull (above the water line) wraps
- Furniture surfaces
- · Interior decorations

Sea Blue

TF83922BF



Physical Properties	Typical Values
Thickness , inches (μm) Film plus adhesive	0.0059 (0.150)
Dimensional Stability (shrinkage), % 48 hours @ 158°F (70°C) bonded aluminum	<0.15
Peel Adhesion , lb/in. (N/25 mm) 180°F Stainless Steel - 20 min. - 24 hr - 1 week	4.3 (19)
Face Material Data,68°F (20°C) Tensile strength lb/in. (Nk/m) Elongation %	≥ 11 (35) ≥ 150%
Temperature Ranges Application: 60° to 104°F (15° to 40° to 194° F (-40° to 194° F))	
Flammability, Self-extinguishing	ISO 3795
Shelf Life: Two years when stored between 60-80°F (15-25°)	C) and 50% RH or less.

Stock No.	Color	Roll Width x Length	Weight: Pounds
TF	All Colors	60" x 82'	26







B,

HIGH GLOSS finish

Adhesive

Durability

Finish



Special Features





Intermediate Marking Films





Special Features

air egres

FLAT surface

8900PRO Matte & Gloss

Media: 2.8-mil Cadmium-Free, Calendered Vinyl

Adhesive: Air-egress, Micro-structured Removable Acrylic

Liner: 83# Bleached White Kraft Liner

Features and Benefits:

- Includes trend setting designer colors used in environmental graphics
- Non-glare mattes for design and signage. Gloss black and white available.
- Excellent dimensional stability
- Up to five years indoors
- Outdoors black and white four years outdoors, colors three years
- Superior cutting and weeding
- Removable adhesive cleanly removes after two years from most surfaces

Typical Uses:

- Home décor and interior design
- · Wall words
- Way finding
- Signs
- · Window graphics
- * Floor graphics
- · Point-of-purchase

Physical Properties	Typical Values
Thickness , inches (μm) Film plus adhesive	0.035 (89)
Dimensional Stability (shrinkage), % 48 hours @ 158°F (70°C) bonded aluminum	<0.10
	0.9 (4.0) 1.7 (7.5)
Face Material Data,68°F (20°C) Tensile strength lb/in. (kN/m) Elongation %	>11 (2.0) >150%
Temperature Ranges Application: 32° to 104°F (0° to 40° End Use: -40° to 158° F (-40° to	
Flammability, Self-extinguishing	ISO 3795
Shelf Life: Two years when stored between 60-80 RH or less.)°F (15-25°C) and 50%

Stock No.	Roll Width x Length	Weight: Pounds
CV	48" x 164'	42
CR	24" x 164'	21



Intermediate Marking Films

MACmark[®]

8300PRO Gloss

Media: 2.8-mil Cadmium-Free, Calendered Vinyl

Adhesive: Permanent Acrylic

Liner: 83# Bleached White Kraft Liner

Features and Benefits:

- · Highest gloss intermediate color vinyl
- Up to five years outdoors for black and white; four years colors
- · Superior cutting and weeding

Typical Uses:

- Promotional signage (flat surfaces)
- Window graphics

Physical Properties	Typical Values		
Thickness , inches (μm) Film plus adhesive	0.037 (94)		
Dimensional Stability (shrinkage),% 48 hours @ 158°F (70°C) bonded aluminum	<0.3		
Peel Adhesion , lb/in. (N/25 mm) Stainless Steel - 20 min. - 1 week			
Face Material Data,68°F (20°C) Tensile strength lb/in. (N/15 mm) Elongation %	>9.5 (25) >150%		
Temperature Ranges Application: 50° to 104°F (10° to 40°C) End Use: -40° to 158° F (-40° to 70°C)			
Flammability, Self-extinguishing	ISO 3795		
Shelf Life: Two years when stored between 60-80 RH or less.	°F (15-25°C) and 50%		

Stock No.	Roll Width x Length	Weight: Pounds
CF	30" x 164'	28
CV	48" x 164'	42
CY	60" x 164'	53



Note: Colors shown may vary due the printing process.

Call for a 8300PRO Series Color Card (MAC2761) for actual colors.



Intermediate Marking Films





Durability	
	5 _r
Finish	
	MATTE
	finish
Adhesive	
	Permanent

CURVED

FLAT

surface surface

Special Features

Glass Décor 700 - Frosted, Dusted & Matte

Media: 3.0-mil Cadmium-Free, Translucent Vinyl

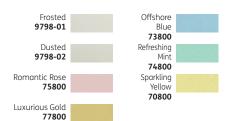
Adhesive: Transparent, Clear Permanent **Liner:** 83# Bleached White Kraft Liner

Features and Benefits:

- Significant cost savings over etching or sandblasting
- · Up to five years indoor/outdoor durability
- · Excellent layflat characteristics on plotter
- Durable transparent clear permanent adhesive with excellent wet-out
- · Line has squared red backprinting for positioning

Typical Uses:

- Glass partition in restaurants
- Shopping malls, retail stores, offices and other places of business
- Events and trade shows
- Residential design, privacy accents without sacrificing natural light



Physical Properties	Typical Values
Thickness , inches (μm) Film plus adhesive	0.0045 (115)
Dimensional Stability (shrinkage), % 48 hours @ 158°F (70°C) bonded aluminum	<0.1
Peel Adhesion , lb/in. (N/25 mm) Stainless Steel - 30 min. - 24 hr - 1 week	3.9 (17)
Face Material Data,68°F (20°C) Tensile strength lb/in. (N/15 mm) Elongation %	>28 >180%
Temperature Ranges Application: 50° to 104°F (10° to 40° End Use: -40° to 194° F (-40° to	
Flammability, Self-extinguishing	ISO 3795
Shelf Life: Two years when stored between 60-80°F (15-25°	C) and 50% RH or less.

Stock No.	Roll Width x Length	Weight: Pounds
CV CY* * Dusted & Frosted O	48" x 164' 60" x 164' nly	42 53

Note: Colors shown may vary due the printing process.

Call for a Specialty Films Color Card (MAC2759) for actual colors.

Intermediate Marking Films

MACmark[®]

MACcrystal® 8400 Gloss Transparent

Media: 3.0-mil Vinyl

Adhesive: Clear Permanent

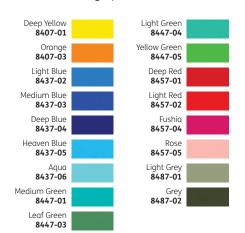
Liner: 83# Bleached White Kraft Liner

Features and Benefits:

- Glossy transparent vinyl
- · Color uniformity day or night
- Up to three years outdoors

Typical Uses:

- · Windows and glass
- Translucent illuminated signs
- Environmental graphics



Physical Properties	Typical Values
Thickness , inches (μm) Film plus adhesive	0.0042 (105)
Dimensional Stability (shrinko 48 hours @ 158°F (70°C) bonded aluminum	oge),% <0.5 (0.1.27)
	n) 30 min. 3.2 (14) - 24 hr 4.1 (18) 1 week 4.4 (19)
Face Material Data,68°F (20°C Tensile strength lb/in. (N/15 mr Elongation %	•
Temperature Ranges Application: 50° to 104°F (End Use: -40° to 194° F	
Flammability, Self-extinguishir	ng ISO 3795
Shelf Life: Two years when stored between 60-80)°F (15-25°C) and 50% RH or less.

Stock No.	Roll Width x Length	Weight: Pounds	
CV	48" x 82'	43	







Specialty Marking Films



Durability

Finish GLOSS finish **Adhesive**

Special Features





Permanent

FLAT



5700 Reflective

Media: 6.0-mil Flexible, Reflective Polymeric Film

Adhesive: Permanent Acrylic

Liner: 92# White, Polycoated LayFlat™ Liner

Features and Benefits:

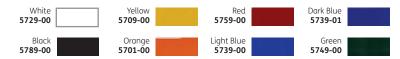
- Excellent day and night visibility
- · Very flexible, can be applied over rivets and corrugated surfaces
- 5-7 Year outdoor durability

Typical Uses:

- · Vehicle markings
- 24 Hour-a-day eye catching identification

Physical Properties	Typical Values			
Thickness , inches (μm) Film plus adhesive	0.006 (150)			
Dimensional Stability (shrinkage) ,% 48 hours @ 158°F (70°C) bonded aluminum	<0.3			
	4.6 (20) 5.9 (26)			
Face Material Data,68°F (20°C) Tensile strength lb/in. (Nk/m) Elongation %	> 8.5 (≥1.5) > 100%			
Temperature Ranges Application: 50° to 104°F (10° to 4° to 194° F (-20° to				
Shelf Life: Two years when stored between 60-80°F (15-25°C) and 50% RH or less.				

Stock No.	Roll Width x Length	Weight: Pounds	
CV	48" x 150'	42	



Note: Colors shown may vary due the printing process.

Call for a Specialty Films Color Card (MAC2759) for actual colors.

Specialty Marking Films

MACmark[®]

6700 Sparkle Metallic

Media: 3.0-mil High-gloss Cadmium-Free Cast Vinyl

Adhesive: Permanent Solvent Acrylic **Liner:** 78# Bleached White Kraft

Features and Benefits:

- Five year outdoor durability
- 78# Bleached white Kraft liner for good stability and layflat

Typical Uses:

- Fleet & Marine marking
- · Container decals
- Equipment identification

Physical Properties	Typical Values			
Thickness , inches (μm) Film plus adhesive	0.0040 (101)			
Dimensional Stability (shrinkage),% 48 hours @ 158°F (70°C) bonded aluminum	<0.2			
	2.8 (12.5) 4.0 (17.5)			
Face Material Data,68°F (20°C) Tensile strength lb/in. (N/m) Elongation %	>7.5 (1300) >80%			
Temperature Ranges Application: 40° to 104°F (5° to 40° End Use: -50° to 225° F (-45° to				
Shelf Life: Two years when stored between 60-80°F (15-25°C) and 50% RH or less.				

Stock No.	Roll Width x Length	Weight: Pounds
CV	48" x 150'	42

Sparkle 6729-00	16.27	Topaz 6779-00	Sapphire Blue 6739-25	>Cinnabar 6759-00		Amethyst 6739-1	
Light Onyx 6769-00		Colbalt Blue 6739-00	>Emerald Green 6749-00	Fire Opal 6759-06	A 15	Dk Amethyst 6759-16	
Smoky Quartz 6789-00		Azurite 6739-15	Beryl 6749-15	Rose Quartz 6759-09	SAIDS.	Aventura 6783-05	

Note: Colors shown may vary due the printing process.

Call for a Specialty Films Color Card (MAC2759) for actual colors.

>SPECIAL ORDER COLOR





Durability



Finish

HIGH GLOSS finish

Adhesive

Permanent

Special Features













Finish

Durability

HIGH GLOSS finish

month

<u>Adhesive</u>

Permanent

Special Features



Specialty Marking Films

6800 Fluorescents

Media: 2.0-mil Short-term Cast Vinyl Adhesive: Permanent Solvent Acrylic Liner: 78# Bleached White Kraft

Features and Benefits:

- · Six month outdoor durability
- · Semi-gloss finish
- Flat, curved or corrugated surface installation

Typical Uses:

- · Short-term indoor or outdoor applications
- · Point-of-purchase.
- Display panels
- · Exhibit walls
- Screen printed decals
- High-performance Racing

Physical Properties	Typical Values
Thickness , inches (μm) Film plus adhesive	0.0035 (90)
Dimensional Stability (shrinkage), % 48 hours @ 158°F (70°C) bonded aluminum	<0.25
Peel Adhesion , lb/in. (N/25 mm) Stainless Steel - 30 min. - 24 hr	3.2 (14) 4.5 (20)
Face Material Data,68°F (20°C) Tensile strength lb/in. (N/m) Elongation %	>8.57 (1500) >9.5 (0.97) >80%
Temperature Ranges Application: 40° to 104°F (5° to 40° End Use: -50° to 225° F (-45° to	
Shelf Life: Two years when stored between 60-80 RH or less.	°F (15-25°C) and 50%

Stock No.	Roll Width x Length	Weight: Pounds
CV	48" x 150'	42



Note: Colors shown may vary due the printing process. Call for a Specialty Films Color Card (MAC2759) for actual colors.



Specialty Marking Films

MACmark[®]

Mactac® wallCHALKER™

Media: 4.7-mil Cadmium-Free, Semi-Rigid Vinyl

Adhesive: Aggressive Removable Acrylic

Liner: 83# Bleached White Kraft

Features and Benefits:

- Cut to unique shapes
- · Easy to clean
- Aggressive removable adhesive, strong enough to support large size applications
- · Cleanly removable

Typical Uses:

- Walls Menu Boards
- Kitchen Sign Boards Tables
- Meeting Rooms Point-of-Purchase
- Novelty Decals
- Playrooms/Children's Bedrooms



Physical Properties		Typical Values
Thickness , inches (μm) Film plus adhesive		0.0055 (140)
Dimensional Stability (sh 48 hours @ 158°F (70°C) bonded aluminum	nrinkage),%	<0.10
Peel Adhesion, lb/in. (N/2	5 mm)	
Stainless Steel	- 30 min.	0.91 (4.0)
	- 24 hr	1.16 (5.1)
Glass	- 30 min.	0.91 (4.0)
	- 24 hr	1.23 (5.4)
Temperature Ranges Application: 32° to 10 End Use: -40° to 1		
Shelf Life: Two years when stored between 60-80°F (15-25°C) and 50% RH or less.		

Stock No.	Roll Width x Length	Weight: Pounds
CB1088R24	24" x 164'	23
CB1088R48	48" x 164'	46





Durability



Finish



Adhesive



Special Features

FLAT surface



Application Tapes



MACtransfer® 210

Face: 4.3-mil Translucent Saturated Paper Adhesive: Medium-tack

Features and Benefits:

- Translucent paper makes viewing graphic easy.
- · Medium tack adhesive to aid in transfer of medium and large decals or graphics.

Typical Uses:

- · Transfer of diecut letters and decals to final substrate
- Protection of polished surfaces

Physical Properties	Typical Values
Peel Adhesion , lb/in. (N/25 mm) Stainless Steel - 20 min.	12-14 (3.3-3.4)
Tensile, oz./in.	11.5
Elongation, %	2.5
Tear , grams	50
Thickness, mils (um)	4.3 (16)
Shelf Life:	

One year when stored between 60-80°F (15-25°C) and 50% RH or less.

Stock No.	Roll Width	#/Ctn	Weight:
	x Length		Pounds
ST1060	60" x 300'	1 Roll	32
ST1054	54" x 300'	1 Roll	28
ST1048	48" x 300'	1 Roll	25

MACtransfer® 220

Face: 4.3-mil Translucent Saturated Paper

Adhesive: High-tack

Features and Benefits:

- Translucent paper makes viewing graphics
- · High-tack adhesive to aid in transfer of smalland medium-sized decals.

Typical Uses:

- Transfer of diecut letters and decals to final substrate
- Protection of polished surfaces

Physical Properties	Typical Values
Peel Adhesion , lb/in. (N/25 mm) Stainless Steel - 20 min.	16-18 (4.4-4.8)
Tensile, oz./in.	14.6
Elongation, %	2.2
Tear, grams	50
Thickness, mils (um)	4.0-4.5 (115)
Chalf Life.	

Shelf Life:

One year when stored between 60-80°F (15-25°C) and 50% RH or less.

Stock No.	Roll Width	#/Ctn	Weight:
	x Length		Pounds
ST2048	48" x 300'	1 Roll	25
ST2024	24" x 300'	2 Roll	24



MACtransfer® 230

Adhesive: Medium/High-tack

Face: 4.5-mil Transparent Polyethylene Film

Features and Benefits:

- Clear film
- Non-static
- Slightly textured
- · Medium/High-tack adhesive to aid in the transfer of medium to large decals

Typical Uses:

- · Transfer of diecut letters and decals to final substrate
- Keeps perfect registration
- Protection of polished surfaces

Physical Properties	Typical Values
Peel Adhesion , lb/in. (N/25 mm) Stainless Steel - 20 min.	4 (1.2)
Tensile, lbs/in²	4000
Elongation, %	650
Tear, grams	NA
Thickness, mils (um)	4.5 (115)
Shelf Life:	

Shelf Life:

One year when stored between 60-80°F (15-25°C) and 50% RH or less.

Stock No.	Roll Width x Length	#/Ctn	Weight: Pounds
ST3048	48" x 300'	1 Roll	25



Masking Tapes | Technical Tapes

MACmark[®]

MACmask® CM8400

is a 3.2-mil soft, gray, matte transparent vinyl film coated on one side with a low bonding, rubber-based, pressure-sensitive adhesive with an 83# white Kraft release liner. The adhesive is specifically designed for use on canvas and other flexible facestocks to mask large areas cost effectively and provide easy removability.

Features and Benefits:

Textured surface reduces over-spray

Typical Uses:

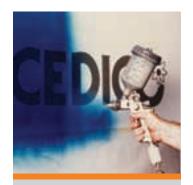
- Masking off for wall murals.
- Masking off for vehicle graphics

Physical Properties		Typical Values
Peel Adhesion , lb/in. (N/25 r Stainless Steel	- 30 min.	0.60 (2.5) 1.00 (4.4)
Elongation, %		200.00
Thickness, mils (um)		0.0035 (88.8)
el 15115		

Shelf Life:

Two years when stored between 60-80°F (15-25°C) and 50% RH or less.

Stock No.	Roll Width	#/Ctn	Weight:
	x Length		Pounds
CM8424	24" x 164'	1 Roll	21
CM8448	48" x 164'	1 Roll	42
CM8460	60" x 164'	1 Roll	53



GS-Series Strip Adhesives

are made up of an unsupported SBR pressure-sensitive adhesive, specially coated by Mactac using a patented, proprietary process and wound on a 60# densified kraft release liner. GS-Series adhesive provides very aggressive tack and peel adhesion along with superior shear strength. The adhesive bonds to a wide variety of materials including low energy surfaces such as polyethylene and polypropylene. The standard thickness of 5- to 60-mils provides the mass needed to establish secure bonds to uneven or irregular surfaces.

Physical Properties	Typical Values	
Quick Tack , lb./sq. in. Stainless Steel	20+	
Peel Adhesion , lb/in. (N/25 mm) Stainless Steel - 30 min.	22+	
Shear , Hours to fail Stainless Steel - 1000 g/sq. in @ 72°F	300+	
Thickness, inches only adhesive	.020 or .035	
Temperature Ranges Application: Above 50°F (10°C) for best performance End Use: 0° to 180° F (-18° to 82°C)		

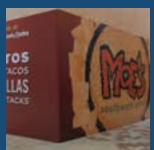
Shelf Life:

One year when stored at 75°F (24°C) and 50% relative humidity or less.

Stock No.	Roll Width x Length	Thickness
GS9020*	1" x 200'	20 mils
GS9035*	3/4" x 200'	35 mils
* 8 rolls/ctn,	1 ctn minimum	













Open-Image WarrantySM for Mactac[®] Media and Laminates:

You make the choice of printer and ink that are best for your business and Mactac will be the partner that stands behind you. Simply provide us with your system and if we have not already tested the combination, we'll run a comprehensive series of tests to insure the system works and then warrant your application. If we find the components are not compatible we'll let you know that, too, and make alternative recommendations. It's that simple!

We stand behind you. And, we work with the most popular printer and ink suppliers to ensure product compatibility and durability.

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